

Eurotherm Seminar 94 Advanced Spring School: Thermal Measurements & Inverse Techniques 5th edition – Station Biologique de ROSCOFF - June 13-18 2011

Lecture 5 - A

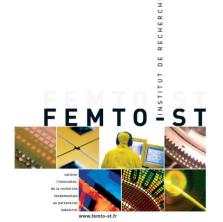
Measurements with contact in heat transfer: principles, implementation and pitfalls

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Lecture 5-A

Part 1 : F. Lanzetta

Measurements with contact : temperature and (micro)thermocouples

Part 2 : B. Garnier Measurements with contact : temperature and heat flux



Lecture 5-A

Part 1 : F. Lanzetta

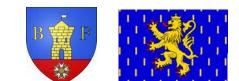
Measurements with contact : temperature and (micro)thermocouples







BELFORT





Ballon d'Alsace - Vosges (1247 m)

Last week...

... and ...

Next winter ?



Belfort's Lion (A. Bartholdi)







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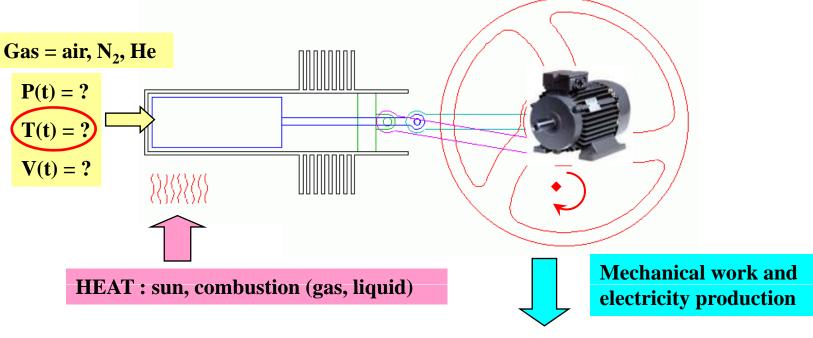


My researches deal with machines like :

1) Stirling engine, cogeneration systems, regenerators (exchangers)

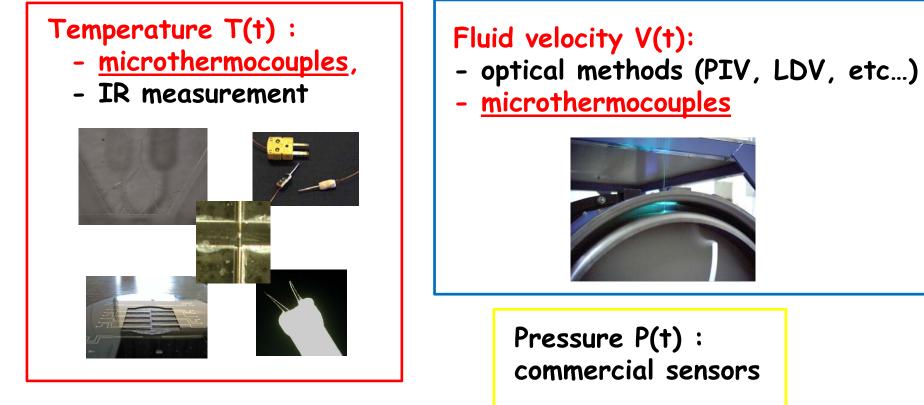
Oscillating flows : pressure, temperature, volume, velocity =f(time)

Convection coefficient $h_{cv}(*)$ between gas/wall ? Nu(*) = ?





2) Development of Instruments :







The (micro)thermocouple

Introduction

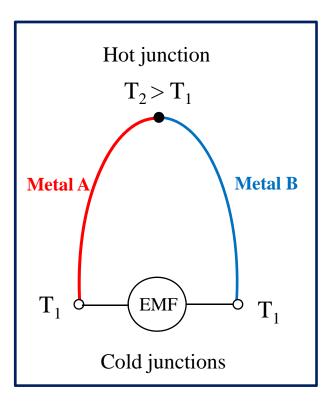
- 1 The (micro)sensor
- **2** Theoretical model for transient measurements
- **3** Dynamic characterization
 - Convective calibration
 - Radiative calibration
 - Shock tube calibration

Conclusion



How does a thermocouple work ?

In 1821 T.J. Seebeck observed the existence of and electromotive force, EMF (V or μ V) at the junction formed between two dissimilar metals (Seebeck effect) submitted to a temperature difference (T₂-T₁).



Seebeck effect is actually the combined result of two other phenomenon, <u>Thomson</u> and <u>Peltier</u> effects.

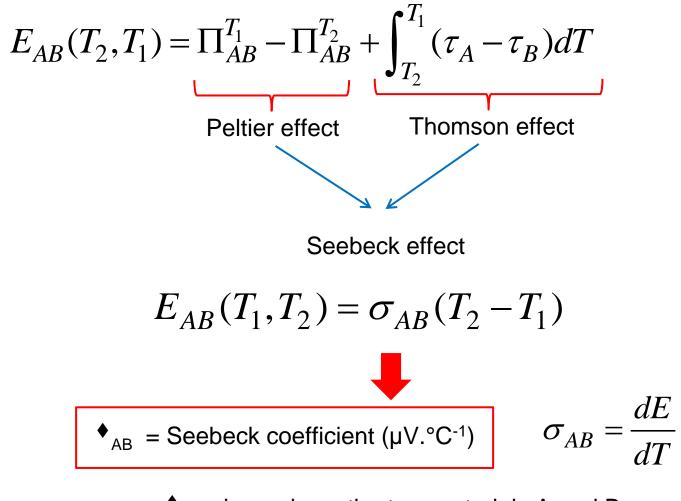
<u>Peltier</u> discovered that temperature gradients along conductors in a circuit generate an EMF.

<u>Thomson</u> observed the existence of an EMF due to the contact of two dissimilar metals and the junction temperature.

Thomson effect is normally much smaller in magnitude than the Peltier effect and can be minimized and disregarded with proper thermocouple design.



How does a thermocouple work?



 \bullet_{AB} depends on the two materials A and B



\bullet_{AB} = Seebeck coefficient (µV.°C⁻¹)

Material	Seebeck coefficient $(\mu V^{\circ}C^{-1})$	ent	Material	Seebeck coefficient $(\mu V^{\circ}C^{-1})$
Bismuth	-72		Silver	6.5
Constantan	-35		Copper	6.5
Alumel	-17.3		Gold	6.5
Nickel	-15		Tungsten	7.5
Potassium	-9		Cadmium	7.5
Sodium	-2		Iron	18.5
Platinum	0		Chromel	21.7
Mercury	0.6		Nichrome	25
Carbon	3		Antimony	47
Aluminium	3.5		Germanium	300
Lead	4		Silicium	440
Tantalum	4.5		Tellurium	500
Rhodium	6		Sélenium	900

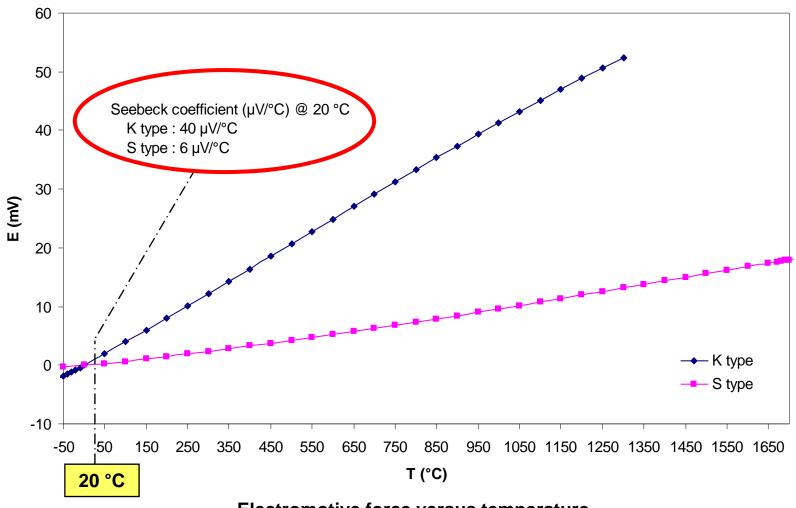
K type = Chromel/Alumel	T type = Copper/Constantan
◆ = 21.7-(-17.3) = 39 μV.°C ⁻¹ @ 0 °C	◆ = 1.7-(-37.3) = 49 μV.°C ⁻¹ @ 0 °C

« Metti⁵ » type = Nickel/Silicium

◆ = 440-(-15) = **455** μV.°C⁻¹ @ 0 °C !!!



Seebeck coefficient versus temperature



Electromotive force versus temperature for S type and K type thermocouples (ITS-90)



Advantages of Thermocouples

- Cheap
- Wide temperature range (-270 °C to 2100 °C)
- Small (...down to 0.5 μm)
- Easy to integrate into automated data systems

Disadvantages of Thermocouples

- Small signals, limited temperature resolution (from 0.1 to 1 K)
- Thermocouple wires must extend from the measurement point to the readout. Signal generated wherever wires pass through a thermal gradient.
- At higher temperatures, thermocouples may undergo chemical and physical changes, leading to loss of calibration.
- Recalibration of certain types of thermocouples or in certain applications is very difficult.

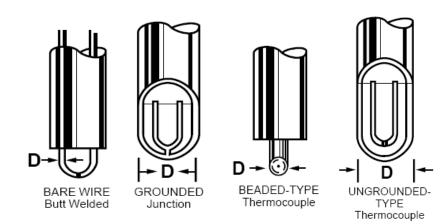


Commercial thermocouples











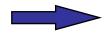
From thermocouples to microthermocouples...



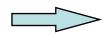
Temperature fluctuations measurement = microthermocouples



- Micronic and sub-micronic thermocouples
- S type : Platinum/Platinum-Rhodium 10% : 6 µV/°C at 20 °C
 - diameters = 0.5 ; 1.27 and 5.3 μm
- K type : Chromel/Alumel : 40 µV/°C at 20 °C
 - diameters = 7.6 ; 12.7 ; 25.4 ; 53 μ m



Spatial resolution and dynamic response

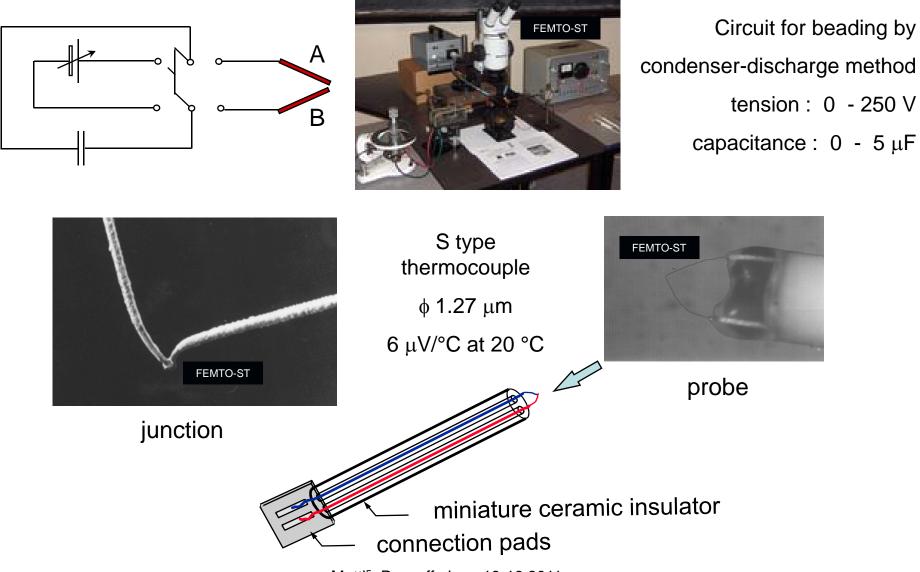


Dynamic calibration methods : time constant ?

- convective calibration
- radiative excitation
- shock tube



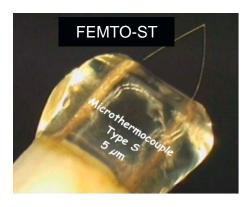
1 The (micro)sensor



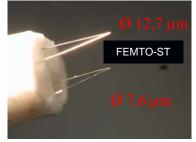
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Different microthermocouples



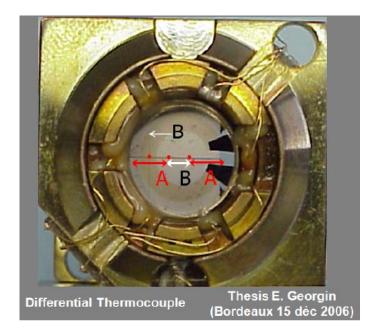




K type (7.6/12.7 µm)

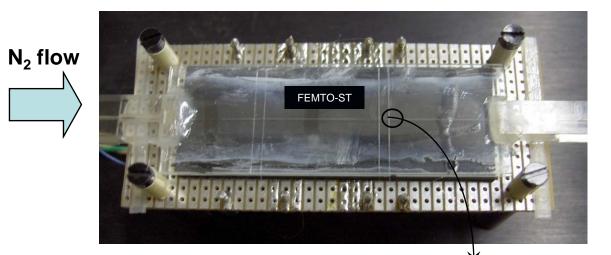


K type 25.4 μ m directly welded on a solid surface (inox)





Temperature and flow measurements



Microfluidics gas flow

K type 25.4 µm

Channel :

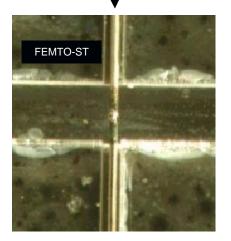
Materials :

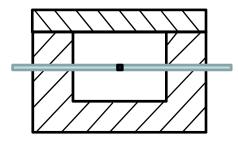
- PMMA (transparent thermoplastic)
- Glass

Length = 50 mm

section = 150 μ m X 200 μ m

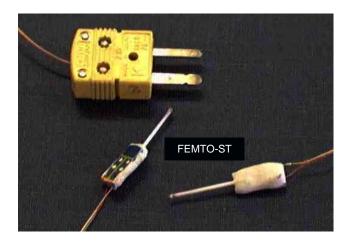
(hydraulic diameter = 170 μm)



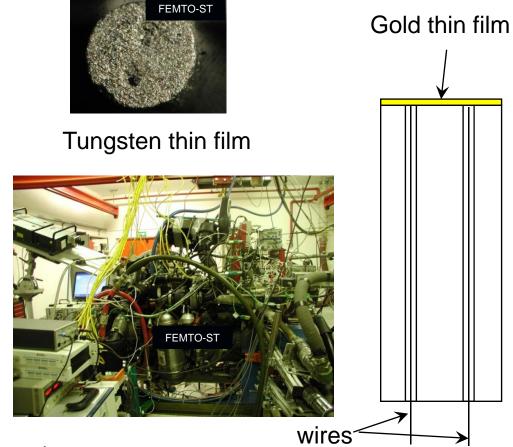




Surface temperature measurements in heat engines



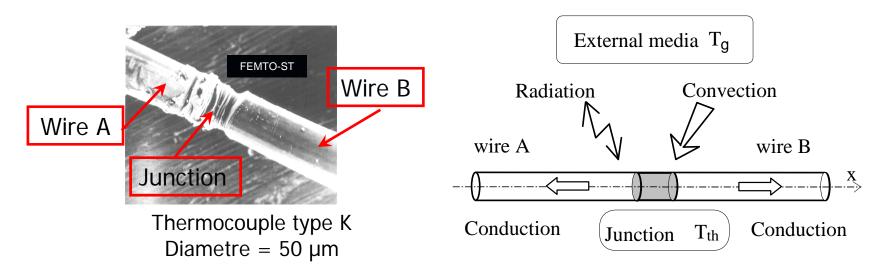
Thin film junction on wires thermocouple



K type wires : diam = 12,7 μm Thin film (hot junction) = gold, tungsten, ...



2 Theoretical model for transient measurements

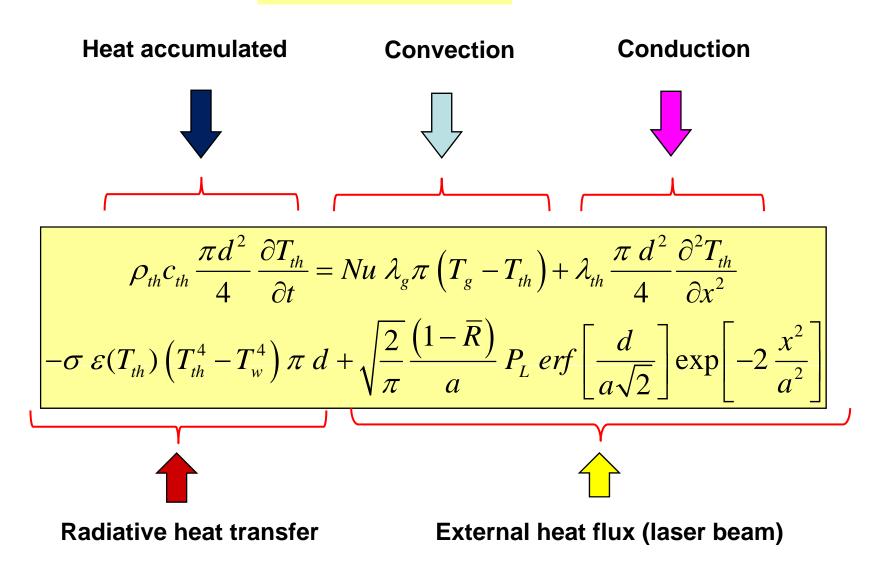


Heat balance :

- convection in the boundary layer around the thermocouple
- conduction along the wires
- radiation between the wires and the external medium
- contribution of another source of energy (a laser source in our work)

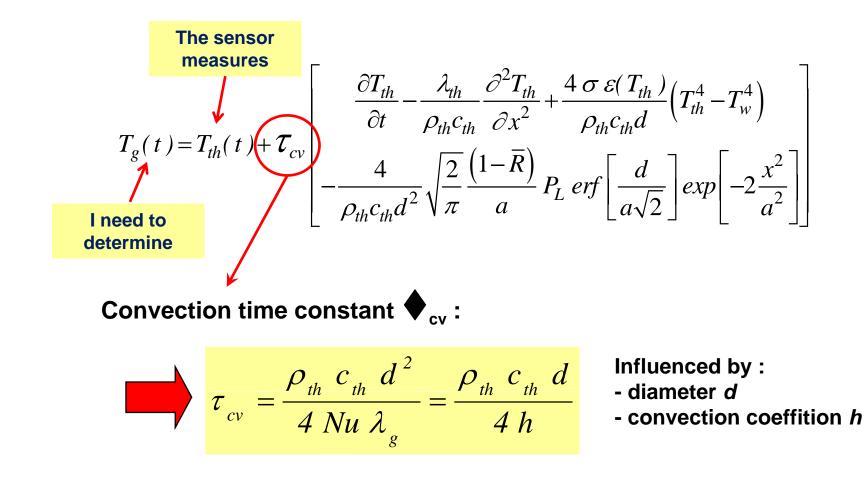


HEAT BALANCE



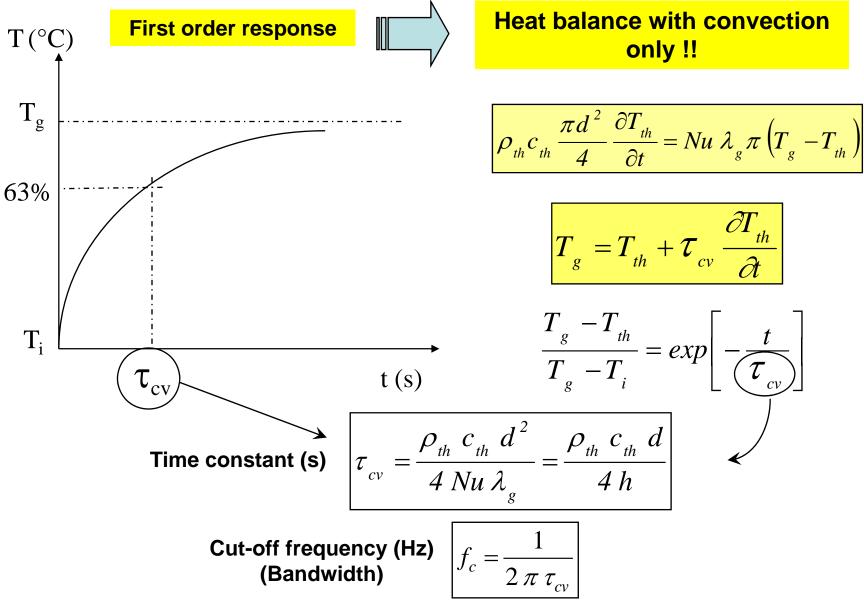


Gas temperature measurement $T_{\alpha}(t)$?





Step unit response (see Tutorial T4)



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Global time constant ϕ_{a} ?

ASTM (1993)

$$\frac{T_g - T_{th}}{T_g - T_i} = K_1 \exp\left[-\frac{t}{\tau_1}\right] - K_2 \exp\left[-\frac{t}{\tau_2}\right] - \dots - K_n \exp\left[-\frac{t}{\tau_n}\right]$$

$$\blacklozenge_i = \text{ time constant of each heat transfer mode}$$

Lanzetta et al. (2001) : thermoelectric anemometry (velocity measurement)

$$\frac{1}{\tau_g} = \frac{1}{\tau_{cv}} + \frac{1}{\tau_{rad}} - \frac{1}{\tau_{Jeff}}$$

 $\Phi_{cv} =$ « convection » time constant

 $\Phi_{rad} =$ « radiation » time constant

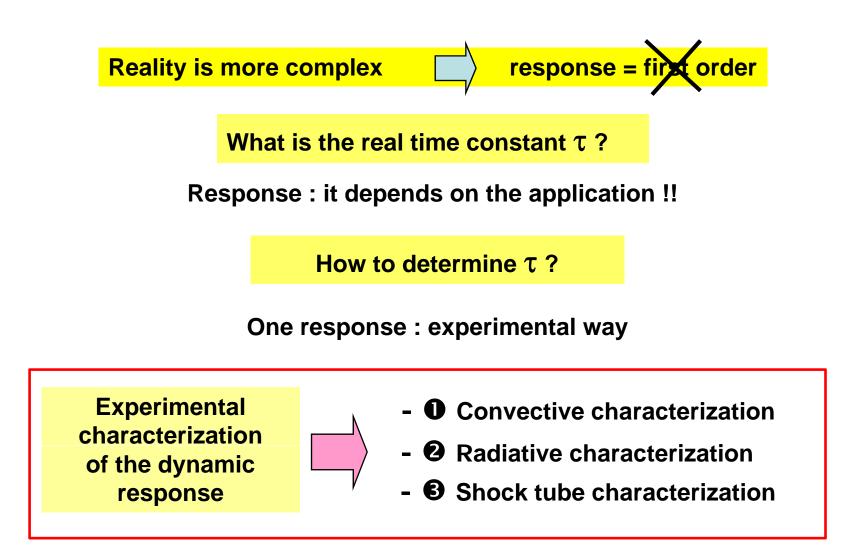
 \bullet_{Jeff} = « Joule effect » time constant

Global "time constant" is not a constant !! = function of the heat transfer modes : convection, radiation, conduction, etc...

It is a characteristic time

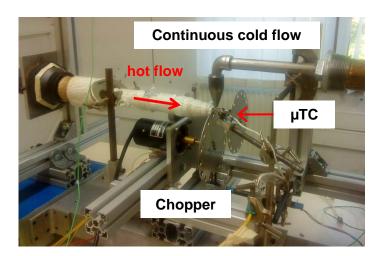


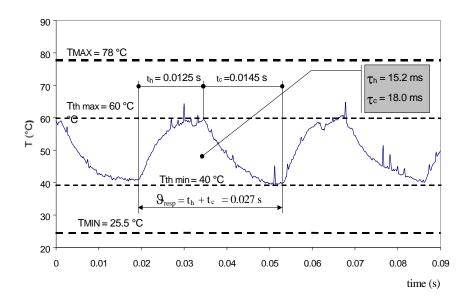
3 Dynamic characterization



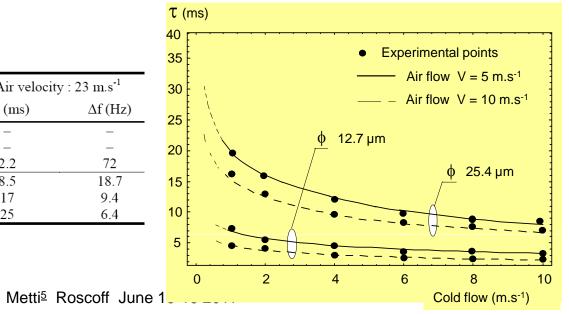


O Convective calibration





Junction diameter d (µm)		Air velocity : 13 m.s ⁻¹		Air velocity : 23 m.s ⁻¹	
		$\tau_{\rm ev}({\rm ms})$	$\Delta f(Hz)$	$\tau_{\rm ev}({\rm ms})$	$\Delta f(Hz)$
	0.5	_	_	_	_
S	1.27	_	_	_	_
	5	2.9	55	2.2	72
K	12.7	15.2	10.5	8.5	18.7
	25	20	8	17	9.4
	250	32	5	25	6.4



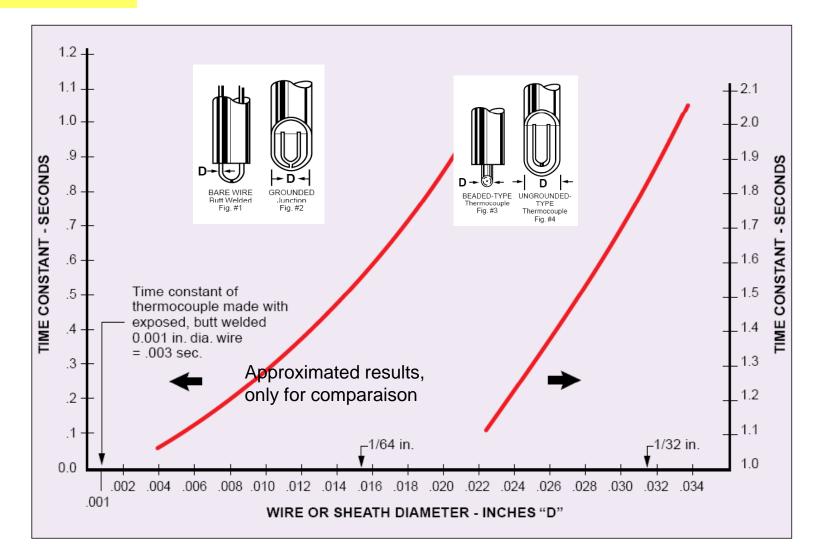


Example from Omega[©]

Time constant convective characterization

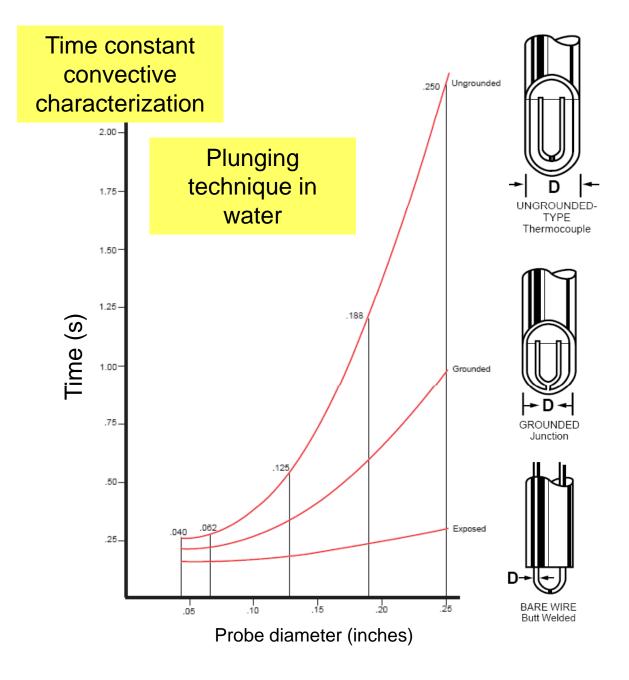


Air flow = 1.8 m.s^{-1} at room temperature and atmospheric pressure

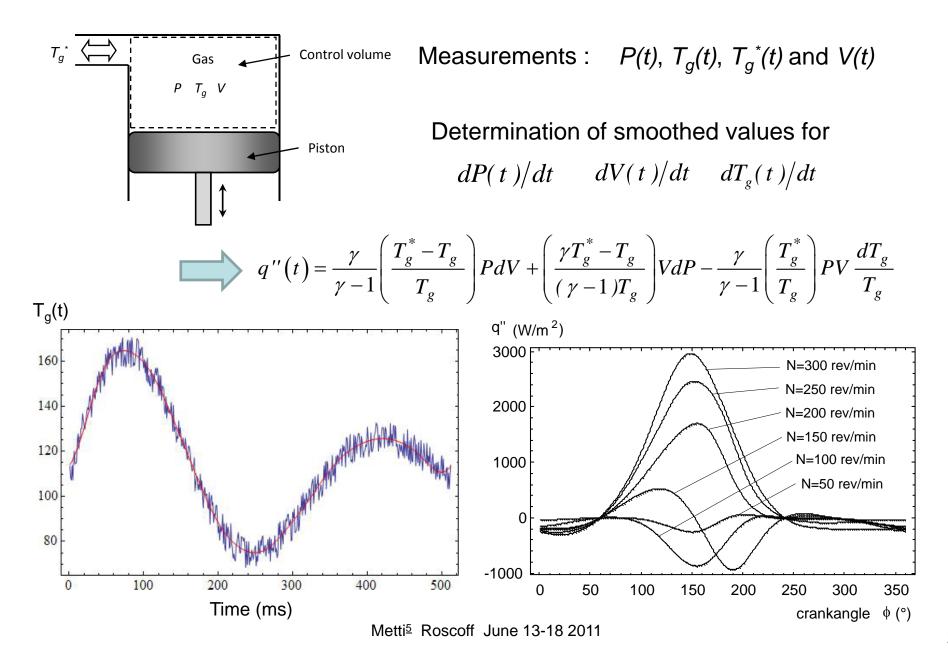




Example from Omega[©]

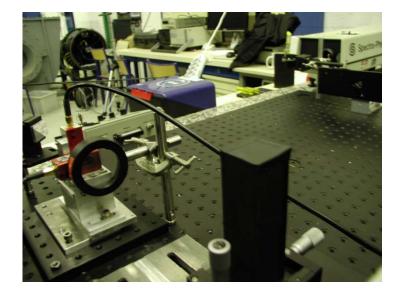








2 Radiative calibration



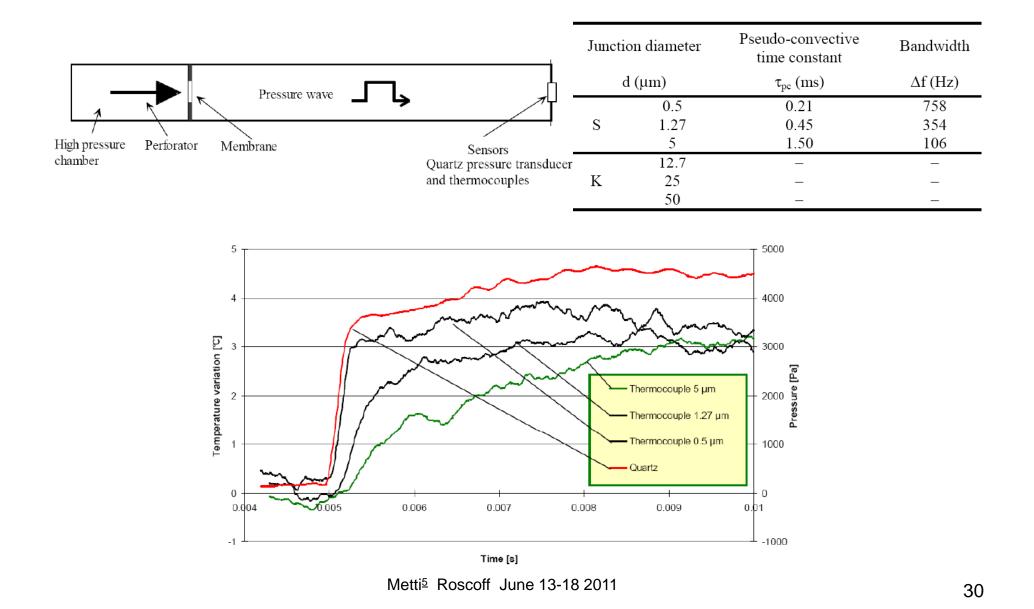
Junction diameter Radiative time constant Bandwidth d (µm) $\Delta f(Hz)$ $\tau_{\rm rad}\,({\rm ms})$ 0.5 0.07 2274 1.27 0.18 884 S 5 123 1.3 12.7 8.5 19 Κ 25 34 5 50 64.5 2.5

Dimensionless sensor response 1 0.8 Thermocouple 50 µm 0.6 Thermocouple 25 µm Thermocouple 12,5 µm 0.4 0.2 0 0.05 0 0.1 0.15 0.2 0.25 0.3 0.35 0.4 0.45 Time (s) τ (ms) 40 Experimental points • 35 Without laser flux 30 With laser flux 150 mW 25 20 φ 12.5 μm φ 25 μm 15 10 5 10 0 2 4 6 8 Cold flow (m.s⁻¹)

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Shock tube calibration







Thermoelectric anemometry



- Heating by Joule effect
- Cooling by the fluid (relaxation)

Simultaneous measurements temperature/flow (velocity)

Simultaneous measurements temperature/pressure



3 methods

- Relaxation frequency
- Flying time
- Phase

 \Box

1 method

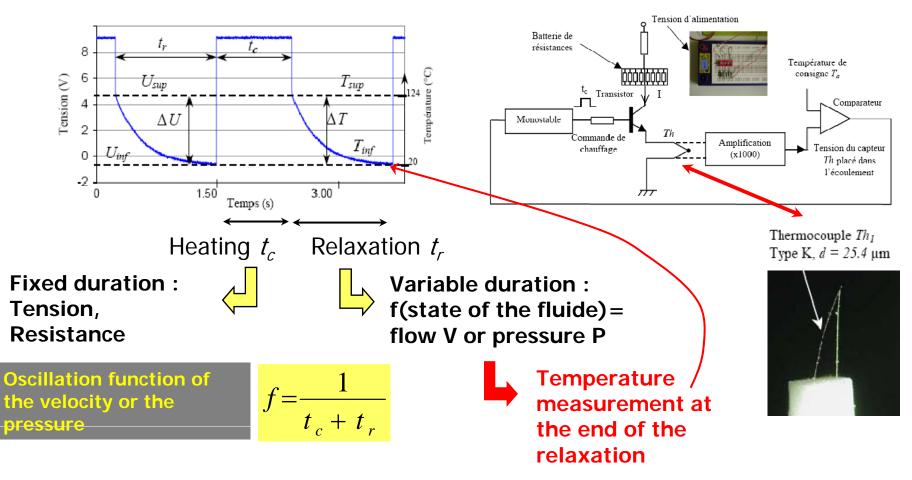
- - Relaxation frequency



Relaxation frequency method

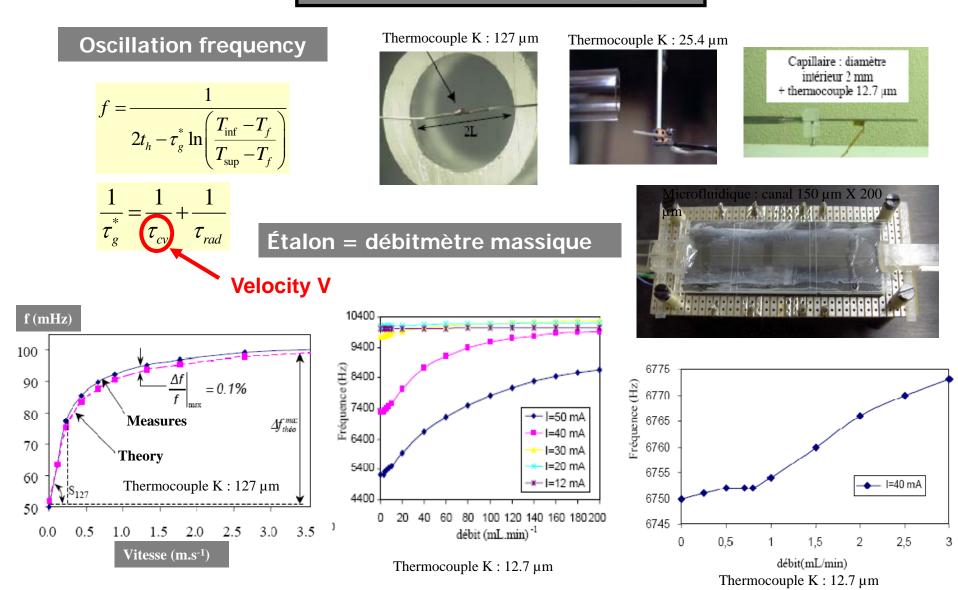
Simultaneous measurements temperature/flow (velocity)

Simultaneous measurements temperature/pressure



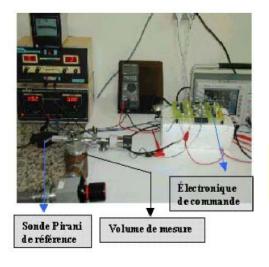


Simultaneous measurements temperature/flow (velocity)





Simultaneous measurements temperature/pressure



Thermocouple Th_I Type K, $d = 25.4 \ \mu m$

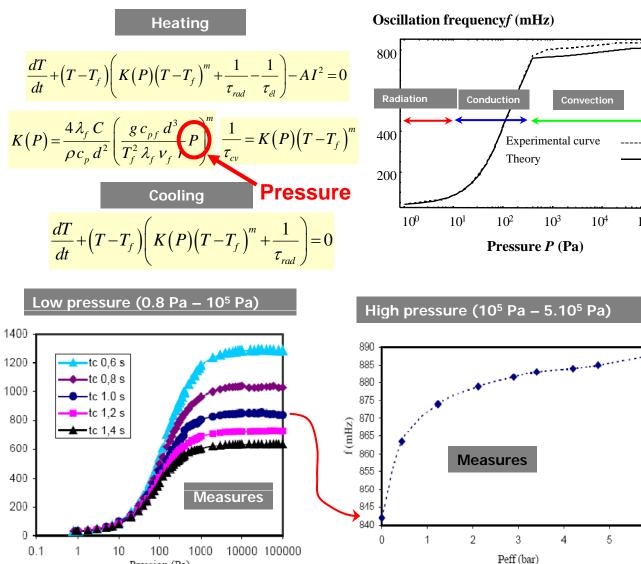


Fréquence (mHz)

Pression (Pa)



Volume expérimental (cylindre de 90 cm³)



 10^{5}

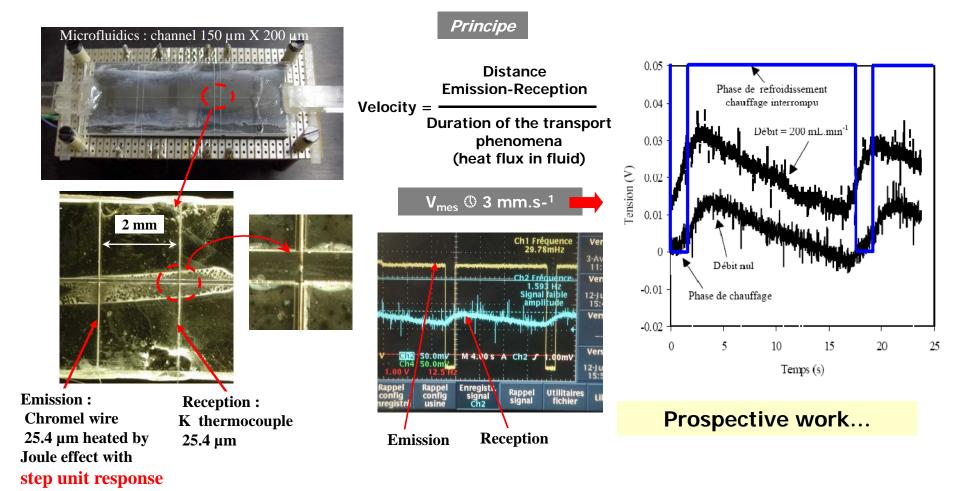
6

34



2 Flying time method

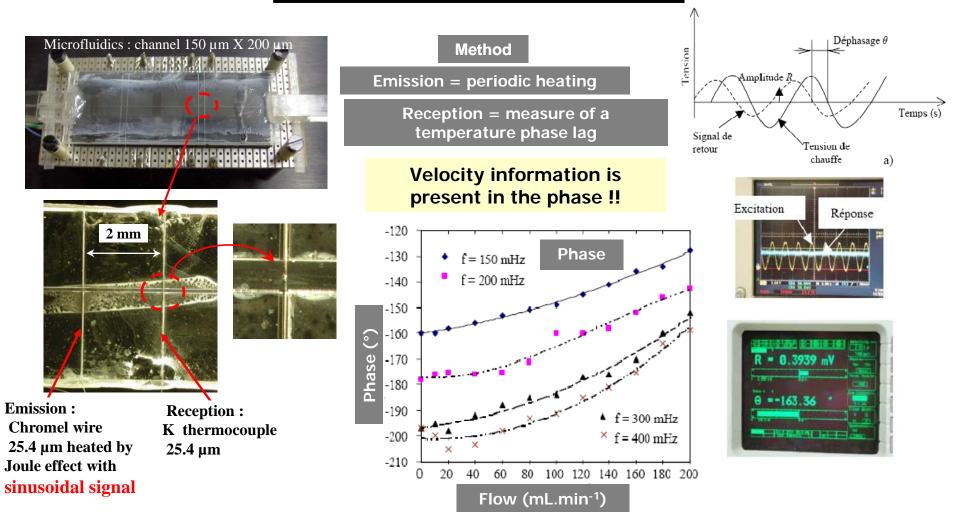
Simultaneous measurements temperature/flow (velocity)





B Phase method

Simultaneous measurements temperature/flow (velocity)



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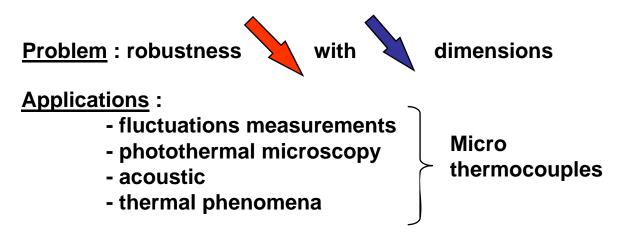


Conclusion

Micronic and sub-micronic thermocouples

- S type : ϕ 0.5, 1.27 and 5.3 μm
- K type : ϕ 7.6, 12.7, 25.4 and 53 μm

Spatial resolution and dynamic response







Lecture 5-A

Part 2 : B. Garnier Measurements with contact : temperature and heat flux

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• Whatever the selected temperature measurement method, one have *parasitic effects*

- Two type of errors
 - \checkmark thermometric phenomenon

 \checkmark interaction between sensor, medium and environment which involves a local disturbance of the temperature field.





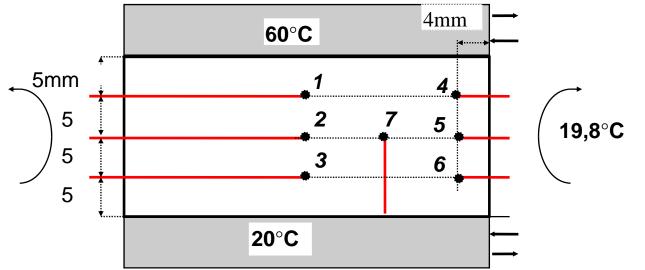


Illustration- Tutorial 4-

Fig.1 : instrumented **PMMA sample** with 0.2mm dia. type K thermocouple

Table 3 : steady state temperature measurements

δ*, mm	#	T,°C	#	T,°C	#	T,°C
5	1	49,9	4	43,5		
10	2	40,5	5	35,4	7	34,8
15	3	31,5	6	27,7		

$$T_7 - T_2 = 5.7^{\circ}C!$$



Overview



2.4. Error introduced by the disturbance of the local temperature using direct contact temperature measurement

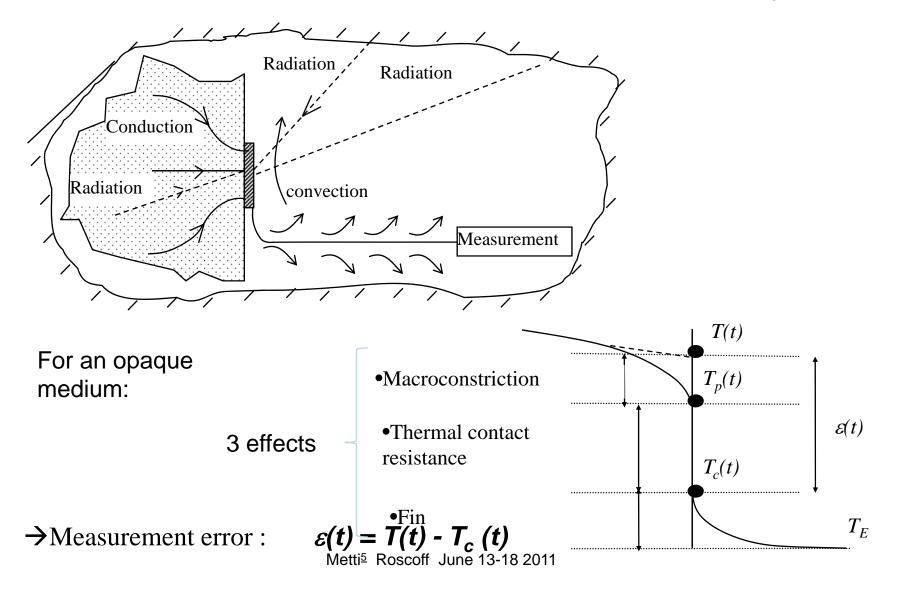
- 2.4.1. Introduction
- 2.4.2 Error analysis and model
 - 2.4.2.1 Surface temperature measurement
 - 2.4.2.2 Temperature measurement within a volume
 - 2.4.2.3 Error model
- 2.4.3. Practical consequence and examples, semi intrinsic thermocouples
 - 2.4.3.1. Practical consequences
 - 2.4.3.2. Application for a thermocouple with and without a contact disc
 - 2.4.3.3. Temperature measurement with semi intrinsic thermocouple
- 2.5. Heat flux measurement: direct methods





2.4.2.1 Surface temperature measurement

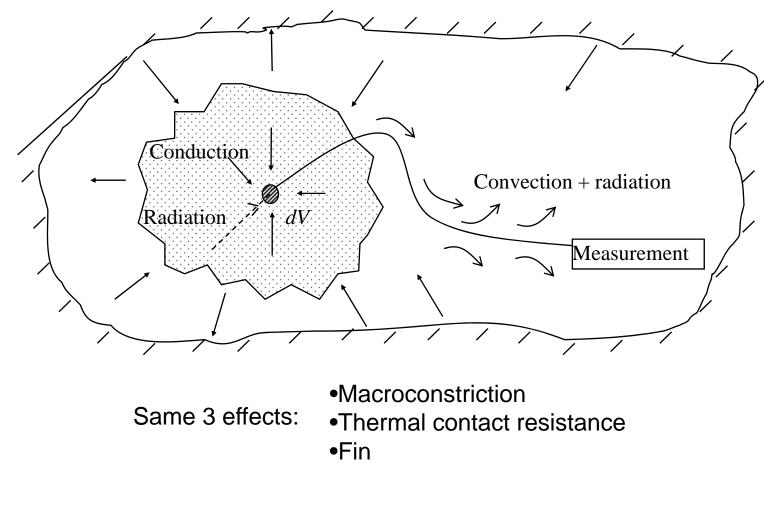
Bardon 1999, Cassagne 1980 & 1986







2.4.2.2 Temperature measurement within a volume



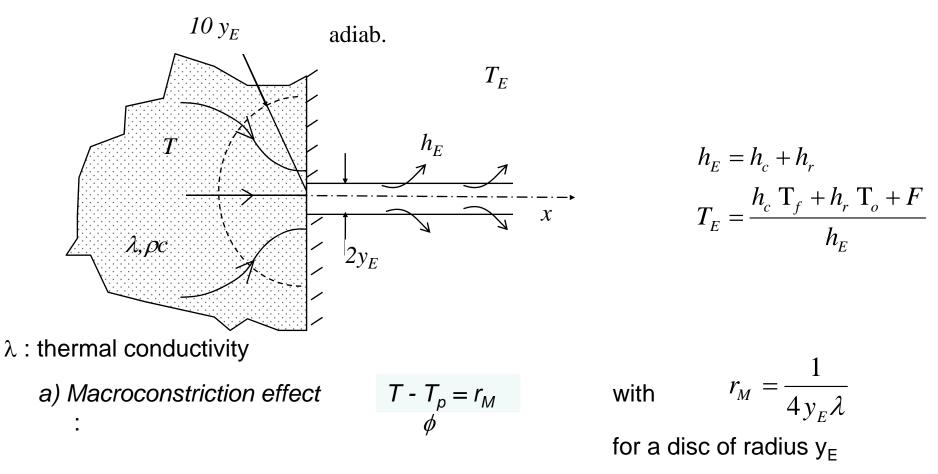
→Measurement error : $\varepsilon(t) = T(t) - T_c(t)$ Metti⁵ Roscoff June 13-18 2011



2.4.2.3 Error model



• Steady state surface temperature measurement of an opaque medium



→ 96% of the *T* - T_p temperature drop is within an hemisphere of center 0 and radius 10 y_E Metti⁵ Roscoff June 13-18 2011



Error model



b) The contact resistance effect

 $T_p - T_c = r_c \phi$ $r_c = R_c / S$ $R_c (m^2 K W^{-1})$

c) The fin effect:

$$T_c$$
 - $T_E = r_E \phi$

thermocouple assumed as a rod of radius y_E

$$r_E = 1/(\pi y_E \sqrt{2h_E \lambda_E y_E})$$

Measurement error $\varepsilon = T - T_c$?

$$T - T_p = r_M \phi$$

$$T_p - T_c = r_c \phi$$

$$T_c - T_E = r_E \phi$$

$$\varphi = \frac{T - T_E}{r_M + r_c + r_E}$$

$$\mathcal{E} = T - T_c = K (T - T_E) \text{ with }$$

$$K = \frac{1}{I + \frac{r_E}{r_c + r_M}}$$





$$\mathcal{E} = T - T_c = K (T - T_E)$$
 with $K = \frac{1}{1 + \frac{r_E}{r_c + r_M}}$

Discussion:

$$\varepsilon$$
 small if: $- \begin{bmatrix} \bullet T - T_E \text{ small} \\ \bullet K \text{ small} \\ r_E >> r_c + r_M \end{bmatrix} r_M = \frac{1}{4y_E \lambda}$

✓ high thermal conductivity medium $r_M << r_c$

 \checkmark low thermal conductivity medium

 $r_M >> r_c$



and

<u>*Transient surface temperature measurement*</u> K K(0) $\mathcal{E}(t) = K(t) \left[T(t) - T_F \right]$ $K(\infty)$ K(0) ? 0 •If $r_c \neq 0$, K(0)=1, the error is about 100% at t=0• If $r_c = 0$ (perfect contact), the initial error is smaller: T T_E $b_E \qquad \frac{T - T_C}{T_C - T_E} = \frac{b_E}{b} \longrightarrow \mathcal{E}(0) = T - T_C = \frac{b_E}{b} [(T_C - T) + (T - T_E)]$ t<0 $\varepsilon(0) = T - T_C = \frac{b_E}{b + b_E} (T - T_E) \longrightarrow K(0) = \frac{b_E}{b + b_E} < 1$ T_C $t \ge 0$

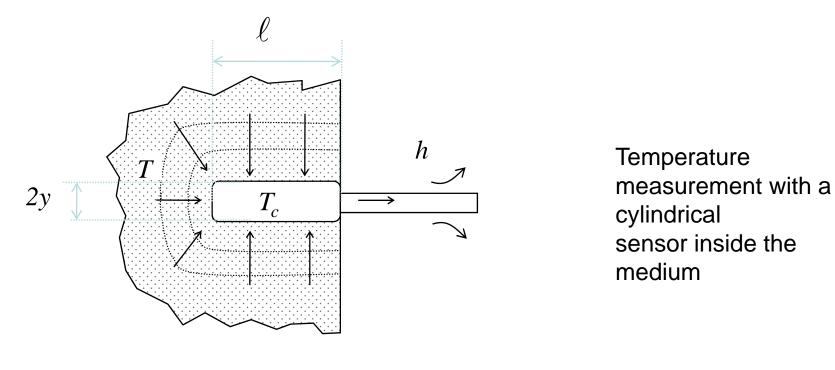
 $b_{E} = \sqrt{\lambda_E b_E \rho_E}$

effusivities



Temperature measurement within a volume





• $r_c = R_c/S$ $S = 2\pi y \ell$

Same error model but with :

•
$$r_M = \frac{1}{2\pi\lambda\ell} \operatorname{Log} \frac{2\ell}{y}$$
 $\ell >> y$

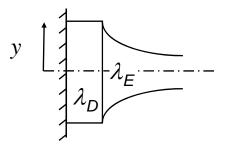




2.4.3. Practical consequence and examples, semi intrinsic thermocouples

• Practical consequences :

- 1. even for perfect contact $r_c = 0$ there is an error which depends on the ratio r_M/r_E .
- 2. For high thermal conductivity material, $r_M \ll r_c$ Thus, one must take care that r_c is small and remains stable. The contact pressure will have to be high and constant, surface will have to be plane without waviness, the interstitial medium with the highest possible thermal conductivity (welding, grease...). In addition, one should avoid oxide films as well as mechanical shocks and vibrations which can modify considerably r_c and consequently the measurement error.
- 3. For *low thermal conductivity* material, $r_M >>> r_c$. One can reduce macroconstriction effect by increasing the radius of the sensitive element without increasing the section of the connections A contact disc of high thermal conductivity material will be used.



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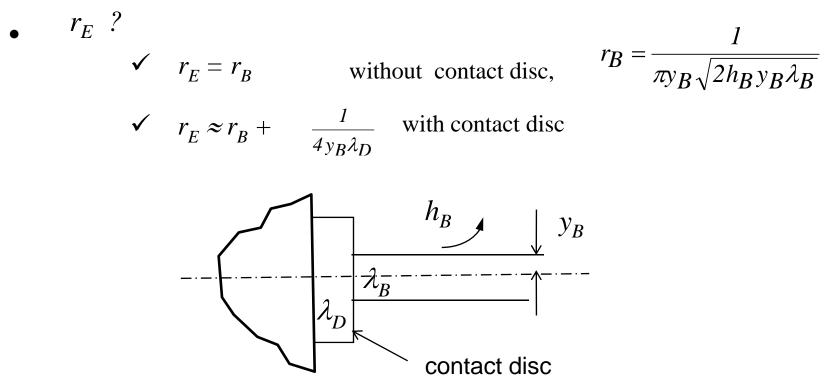
- 4. Whatever the type of measurement, the fin thermal resistance r_E should be as high as possible. The transversal area, the conductivity, the heat transfer coefficient have to be chosen the smallest possible. One also should have low emissivity surface, connection protected from high temperature fluids movements or radiation, T_E being modified in those situations.
- 5. Finally, the error is all the more small as T_E should be as close as possible to the temperature T to measure. At the price of a technological complication, one can add an external heat source on the connection so that its temperature T_E is controlled in order to stay a close as possible as T "compensated heat flux sensors". However for correct measurement, the thermal resistance r_E should stay high in order to prevent the compensation heating from disturbing the temperature field in the medium.





• Application -for steady state temperature measurement using a thermocouple with and without a contact disc

• thermocouple \rightarrow unique rod with a radius $y_B = 0.5$ mm, an infinite length, $\lambda_B = 15 \text{ W.m}^{-1} \text{.K}^{-1}$ and $h_B = 5 \text{ W.m}^{-2} \text{K}^{-1}$.



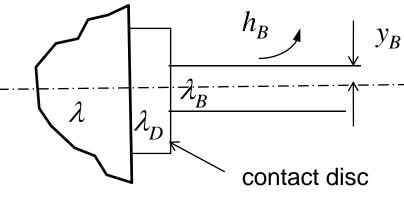
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Tab 1. Effect of the thermal conductivities of the medium and of the disc on r_M , r_c , r_E and K

	Low thermal $\lambda = 10^{-1} W$	•	High thermal conductivity $\lambda = 100 W.m^{-1}.K^{-1}$		
	without disc	with disc	without disc	with disc	
r _M (K.W⁻¹)	5000	250	5	0.25	
R_c (K.W ⁻¹ m ²)	10 ⁻³	10 ⁻³	10 ⁻⁴	10-4	
$r_{c}(K.W^{-1})$	1270	3,18	125	0.31	
r _E (K.₩ ⁻¹)	1700	1733	1700	1733	
<i>K</i>	0.786	0.127	0.072	0.0003	



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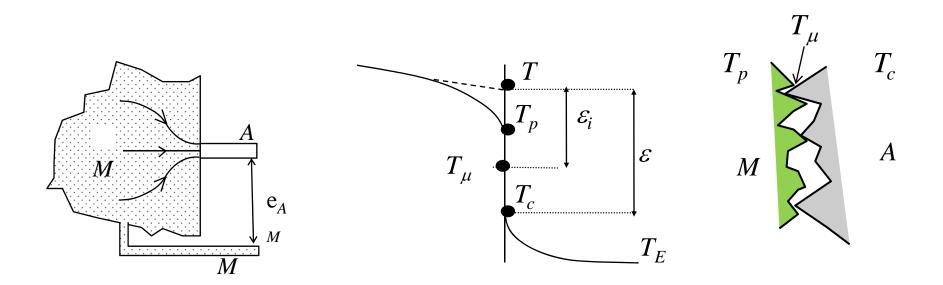




• Temperature measurement with semi intrinsic thermocouple

Medium M itself (presumately electrically conducting) is used as one wire of the thermocouple

✓ it has only one connection wire instead of two, thus r_E is twice larger ✓ the measured temperature T_μ is intermediate between T_p and T_c

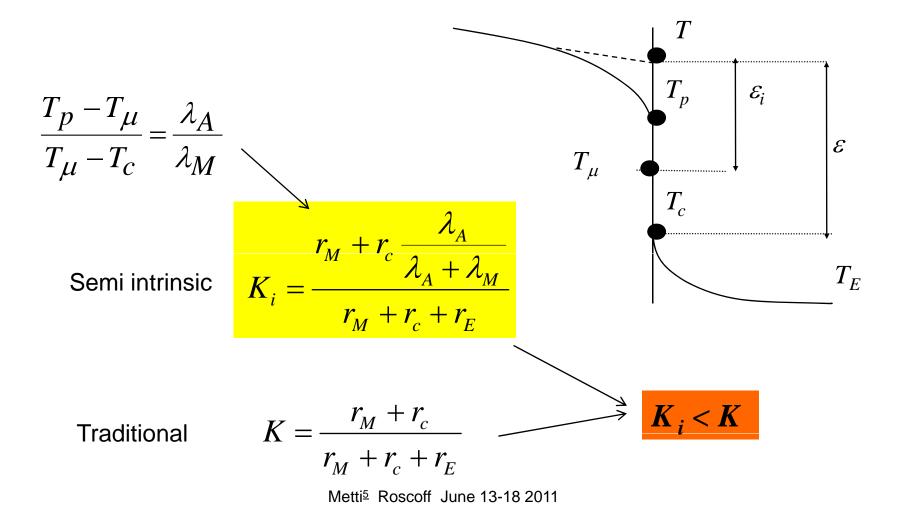






Semi intrinsic thermocouple

$$\varepsilon_i = T - T_\mu = K_i (T - T_E)$$







Semi intrinsic thermocouple :

- Error is considerably lower than with a traditional thermocouple (2 to 5 times)
- In transient mode, error and thermal inertia are greatly reduced (Cassagne 1986).
- Calibration of the semi intrinsic thermocouple is almost always required.



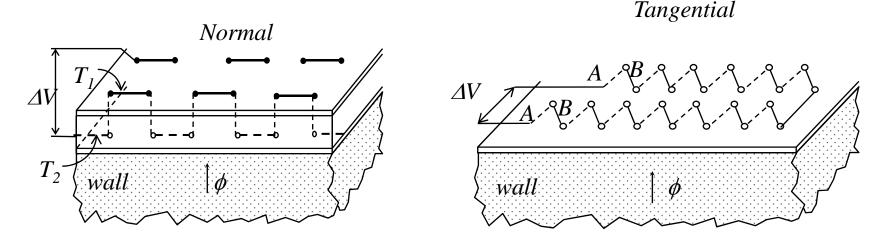


2.5. Heat flux measurement: direct and in direct methods

2.5.1. Heat flux sensor with gradient

Principles :

measurement of the temperature difference within the wall itself (intrinsic method) or by covering it with an additional wall (heat flux sensor-HFS-)+ Fourier's law



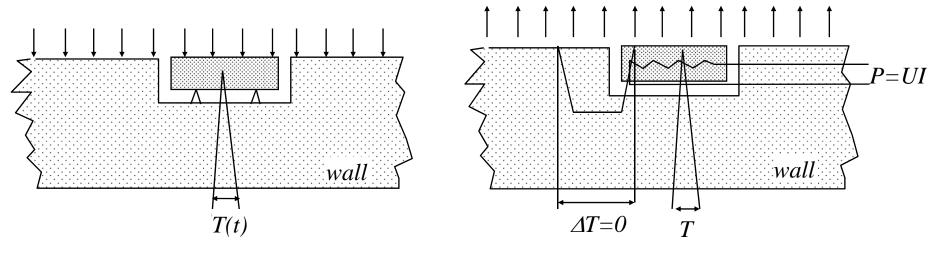
 \rightarrow work whatever the heat flux direction with steady state or for slowly variable temperature.

Normal gradient : $\epsilon \approx 8$ % Khaled 2009 Metti 5 Roscoff June 13-18 2011





2.5.2. Inertia heat flux sensor and heat flux sensor with electric dissipation (zero method)



Inertia heat flux sensor

works for heat flux coming from the environment

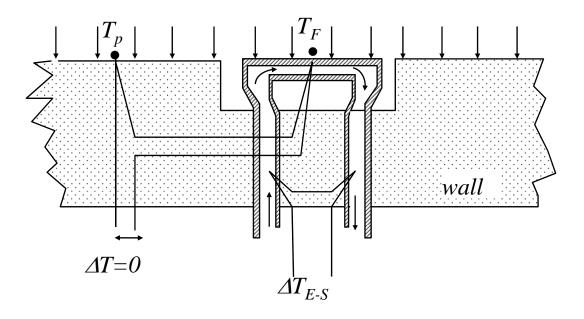
heat flux sensor with electric dissipation

works only for heat flux leaving the wall and for steady state or slowly variable temperature.





2.5.3. Enthalpic heat flux sensor

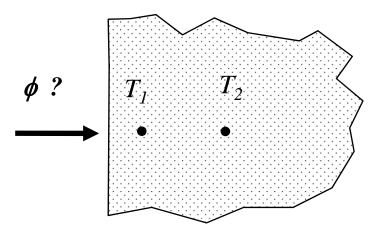


works for heat flux coming from the environment





2.5.2. Indirect measurement (inverse method)

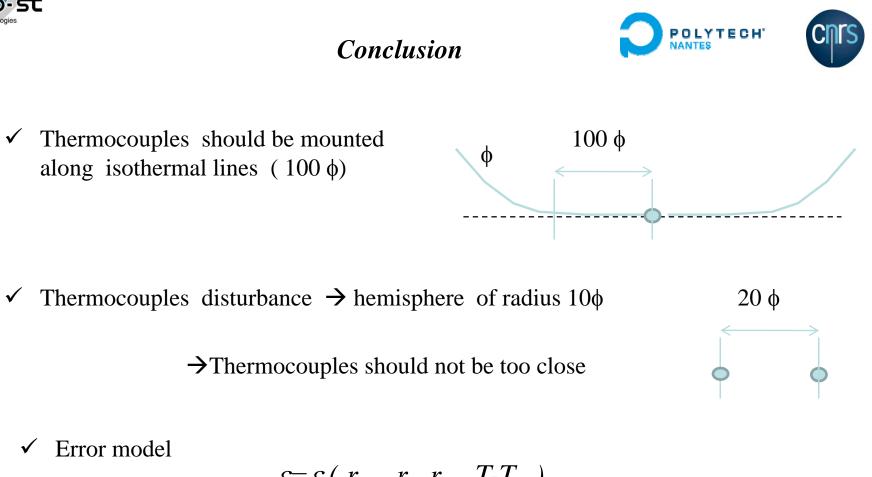


- Transient temperature measurement with embedded thermocouples
- Heat transfer model + inverse methods
- criteria for correct locations of thermocouples $(\rightarrow$ Tutorial 4)

$$\epsilon\approx 2\%$$
 (th K 50 $\mu m)$ LTN

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$$\mathcal{E}=\mathcal{E}(r_M, r_c, r_E, T-T_E)$$

✓ Semi intrinsic thermocouples \rightarrow low inertia, reduced errors



Thank you for your attention....