METTI V – Thermal Measurements and Inverse Technique





CIENTIFIOUE

# L4 – Non Linear Estimation Problems

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# OUTLINE

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- III. Enhancing the Performances of Estimation
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# Some Definitions and Vocabulary Precisions

Measuring a physical quantity  $\beta_j$  requires a specific experiment allowing for this quantity to "express itself as much as possible" (notion of <u>sensitivity</u>).

This experiment is requires a <u>system</u> onto which <u>inputs</u> u(t) are applied (stimuli) and whose <u>outputs</u> y(t) are collected (observations). t is the <u>explanatory</u> variable : it corresponds to time for a pure dynamical experiment.

A model M is required to mathematically express the dependence of the system's response with respect to quantity  $\beta_i$  and to other additional parameters

$$\beta_k (k \neq j) : \mathbf{y}_{mo} = \eta(\mathbf{t}, \boldsymbol{\beta}, \mathbf{u})$$

Many candidates may exist for function  $\eta$  -depending on the degree of complexity reached for modelling the physical process- which may exhibit different mathematical structure –depending for example on the type of method used to solve the model equations.

Once this model is established, the physical quantities in vector  $\beta$  acquire the status of <u>model</u> <u>parameters</u>.

This model (called <u>knowledge</u> model if it is derived from physical laws and/or conservation principles) is initially established in a <u>direct</u> formulation.

Knowing inputs u(t) and the value taken by parameter  $\beta$ , the output(s) can be predicted.

The linear or non linear character of the model has to be determined:

• A Linear model with respect to its Inputs (LI structure) is such as:

$$y_{mo}(t,\beta,\alpha_{1}u_{1} + \alpha_{2}u_{2}) = \alpha_{1}y_{mo}(t,\beta,u_{1}) + \alpha_{2}y_{mo}(t,\beta,u_{2})$$
(1)

• A Linear model with respect to its parameters (LP structure) is such as:

$$y_{mo}(t, \alpha_1 \beta_1 + \alpha_2 \beta_2, u) = \alpha_1 y_{mo}(t, \beta_1, u) + \alpha_2 y_{mo}(t, \beta_2, u)$$
(2)

The <u>inverse problem</u> consists in making the direct problem work backwards with the objective of getting (extracting)  $\beta$  from  $y_{mo}(t,\beta,u)$  for given inputs and observations y. This is an <u>identification</u> process.

The difficulty stems here from two points:

- (i) Measurements y are subjected to random perturbations (intrinsic noise  $\varepsilon$ ) which in turn will generate perturbed estimated values  $\hat{\beta}$  of  $\beta$ , even if the model is perfect: this constitutes an estimation problem.
- (ii) the mathematical model may not correspond exactly to the reality of the experiment. Measuring the value of  $\beta$  in such a condition leads to a <u>biased estimation</u>  $Bias = E(\hat{\beta}) \beta^{true}$ : this corresponds to an identification problem (which model  $\eta$  to use ?) associated to an estimation problem (how to estimate  $\beta$  for a given model?).

The estimation/identification process basically tends to make the model match the data (or the contrary). This is made by using some mathematical "machinery" aiming at reducing some gap (distance or norm)

$$\mathbf{r}(\boldsymbol{\beta}) = \mathbf{y} - \mathbf{y}_{mo}(\boldsymbol{t}, \boldsymbol{\beta}, \boldsymbol{u})$$
(3)

One of the obvious goal of NLPE studies is then to be able to assess the performed estimation through the production of numerical values for the variances  $V(\hat{\beta})$  obtained on the estimators (set of estimated values parameter. This allows to give the order of magnitude of <u>confidence bounds</u> for the estimate). NLPE problems require the use of Non Linear statistics for studying such properties of the estimates.

Because of the two above-mentioned drawbacks of MBM, the estimated or measured value of a parameter  $\beta_i$  will be considered as "good" if it is not biased and if its variance is minimum.

Quantifying the bias and variance is also helpful to determine which one of two rival experiments is the most appropriate for measuring the searched parameter (Optimal design). In case of multiple parameters (vector  $\beta$ ) and NLPE problems, it is also helpful to determine which components of vector  $\beta$  are correctly estimated in a given experiment.

# Useful Tools to Investigate NLPE Problems

# In the case of a single output signal y with m sampling points for the explanatory variable t and for a model involving n parameters, the sensitivity matrix is $(m \times n)$ defined as

Sensitivities

$$S_{i j} = \frac{\partial y_{mo}(t_i; \boldsymbol{\beta}^{nom})}{\partial \beta_j} \bigg|_{t, \beta_k \text{ pour } k \neq j}$$

As the problem is NL, the sensitivity matrix has only a local meaning. It is calculated for a given nominal parameter vector  $\boldsymbol{\beta}^{nom}$ .

If the model has a LP structure, this means that the sensitivity matrix is independent from  $\beta$ . It can be expressed as (Lecture 2)

$$y_{mo}(t, \boldsymbol{\beta}) = \sum_{j=1}^{n} S_{j}(t) \beta_{j}$$

The sensitivity coefficient  $S_j(t)$  to the  $j^{th}$  parameter  $\beta_j$  corresponds to the  $j^{th}$  column of matrix S. The primary way of getting information about the identifiability of the different parameters is to analyse sensitivity the coefficients through graphical observations. This is possible only when considering reduced sensitivity coefficients  $S_j^*$  because the parameters of a model do not have in general the same units.

$$\boldsymbol{S}_{j}^{*} = \beta_{j} \boldsymbol{S}_{j} = \beta_{j} \frac{\partial \boldsymbol{y}_{mo}(\boldsymbol{t}; \boldsymbol{\beta}^{nom})}{\partial \beta_{j}} \bigg|_{\boldsymbol{t}, \beta_{k} \text{ pour } k \neq j} = \frac{\partial \boldsymbol{y}_{mo}(\boldsymbol{t}; \boldsymbol{\beta}^{nom})}{\partial (\ln\beta_{j})} \bigg|_{\boldsymbol{t}, \beta_{k} \text{ pour } k \neq j}$$

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TOOL Nr1: A superimposed plot of reduced sensitivity coefficients  $S_j^*(t)$  gives a first idea about the more influent parameters of a problem (largest magnitude) and about possible correlations (sensitivity coefficients following the same evolution).

**Example**: Measurement of thermophysical properties of coatings through Flash method using thermal contrast principle. Case n = 2



### Variance/Covariance Matrix

### **INVERSE ANALYSIS :**

#### The model :

$$T(t_i, \boldsymbol{\beta})$$

The Observable:

$$Y_i = T(t_i, \boldsymbol{\beta}) + \boldsymbol{\varepsilon}_i$$

The experimental noise corrupt the data:

 $E(\varepsilon_i) = 0 \quad \operatorname{var}(\varepsilon_i) = \sigma^2 \quad \operatorname{cov}(\varepsilon_i) = \sigma^2 \operatorname{Id}$  $S(\beta) = \sum_{i=1}^n (Y_i - T(t_i, \beta))^2$ 

allows to get an estimate of  $\beta$  via minimization



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TOOL Nr2: Matrix  $V_{cor}(\hat{\beta})$  gives a quantitative point of view about the identifiability of the parameters. The diagonal gives a kind of measurement (minimal bound!) of the error made on the estimated parameters (due to the sole stochastic character of the noise, supposed unbiased). The off-diagonal terms (correlation coefficients) are generally of poor interest because of their too global character. Values very close to  $\pm 1$  may explain very large variances (errors) on the parameters through a correlation effect.

## for Tracking True Degrees of Fredom

Ill-Conditioned PEP and Stategies

#### • Pathological example of ill-conditioning resulting from correlated parameters

The thermal characterization of a semi-transparent material implies at least three basic parameters: the thermal diffusive characteristic time  $t_d = e^2/a$ , the dimensionless optical thickness  $\tau_0$  and the dimensionless Planck number N and so  $\boldsymbol{\beta} = [t_d, \tau_0, N]^T$ .



Parameter vector components	Local Minima (found using either deterministic or stochastic algorithms)				
	N°1	N°2	N°3	N°4	
$a (10^7 \text{ m}^2/\text{s})$	5.2	4.9	5.85	4.8	
N	0.6	0.74	0.16	0.82	
τ <sub>0</sub>	0.38	0.5	0.07 <sub>6</sub>	0.56	
$R_{r} = \frac{N_{Pl}}{\tau_{0}} (\tau_{0} + 1)$	2.18	2.22	2.26	2.28	

#### Example of local minima found $\hat{\beta}$

Level sets for  $J_{OLS}\left(oldsymbol{eta}
ight)$  in the  $\left( au_{_{0}},N
ight)$  parameter space

TOOL Nr3: In given conditions of noise and for a given model, it may be interesting to look at the level-set representation of the optimisation criterium in appropriate cut-planes (for given pair of parameters if n>3), and compare it with the minimum achievable criterium given by  $J = m\sigma^2$ .

#### • Rank of the sensitivity Matrix

We focus here on the reduced sensitivity matrix. This (m, n) matrix is composed of n column vectors, the reduced sensitivity coefficients  $\mathbf{S}_{i}^{*}$ 

$$\mathbf{S}^{*} = \begin{bmatrix} \mathbf{S}_{1}^{*} & \mathbf{S}_{2}^{*} & \cdots & \mathbf{S}_{n}^{*} \end{bmatrix} \qquad \text{with} \quad \mathbf{S}_{j}^{*} = \beta_{j} \frac{\partial \boldsymbol{\eta} (\boldsymbol{t}; \boldsymbol{\beta}^{nom})}{\partial \beta_{j}} \Big|_{\boldsymbol{t}, \beta_{k} \text{ pour } k \neq j}$$

These *n* column vectors  $\mathbf{S}_{j}^{*}$  are in fact just the components of a set of *n* vectors  $\mathbf{S}_{j}^{*}$  in a *m*-dimension vector space. One can recall here that this set of vector  $\Sigma = \{ \mathbf{S}_{1}^{*}, \mathbf{S}_{2}^{*}, ..., \mathbf{S}_{n}^{*} \}$  is linearly independent only if:

$$\sum_{j=1}^{n} \alpha_j \mathbf{S}_j^* = \mathbf{0} \implies \alpha_j = 0 \text{ for any } j \text{ such as } 1 \le j \le n$$



**a** - independent sensitivities (r = n = 2) **b** - dependent sensitivities **c** - nearly dependent sensitivities

#### Reduced sensitivity vectors



TOOL Nr4: The SVD of the normalized sensitivity matrix around nominal values of the parameter vector  $\beta$  can be advantageously calculated to get valuable information.

• Residuals Analysis and Signature of the Presence of a Bias in the Metrological Process

One way to analyse the results of the estimation process is to calculate the residuals (equation 10) at convergence. When equation (8) is checked, it can be easily shown that the expectancy of the residuals curve  $\mathbf{r}(\mathbf{t}, \hat{\mathbf{\beta}})$  is equal to a null function:

$$\mathbf{E}(\mathbf{r}) = \mathbf{E}\left[y_i - y_{mo}\left(t_i, \hat{\boldsymbol{\beta}}\right)\right] = \mathbf{E}\left[\mathbf{S}\left(\boldsymbol{\beta} - \hat{\boldsymbol{\beta}}\right)\right] = \mathbf{E}\left[-\mathbf{S}\left(\mathbf{S}^T\mathbf{S}\right)^{-1}\mathbf{S}^T\boldsymbol{\epsilon}\right] = -\mathbf{S}\left(\mathbf{S}^T\mathbf{S}\right)^{-1}\mathbf{S}^T\mathbf{E}(\boldsymbol{\epsilon})$$

Since  $\mathbf{E}(\mathbf{\epsilon}) = \mathbf{0}$ ,  $\mathbf{E}(\mathbf{r}) = \mathbf{0}$  which means that if the model used for describing the experiment is adapted, the residuals curve is "unsigned" (unbiased theoretical model). On the contrary, "signed" residuals can be considered as the manifestation of some biased estimation.

The bias can originates from different sources and mainly:

- (i) the a priori decision that some parameters of the model are known and therefore fixed at some given value (maybe measured by another experiment). As authentic parameters of the PEP, they can alter the estimates of the remaining unknown parameters.
- (ii) Experimental imperfections which makes the model idealized with respect to the reality of the phenomena.

The existence of a bias means that there exists a systematic and generally unknown inconsistency between the model and the experimental data.

An artificial bias is introduced under the form of a linear drift superimposed to the output simulated observations. It corresponds practically to a linear deviation of the signal from the equilibrium situation before the experiment starts. A noise respecting is also added to the simulation of the measurements so that we have:



$$\mathbf{y} = \eta(\mathbf{t}, \boldsymbol{\beta}) + b(\mathbf{t}) + \boldsymbol{\varepsilon}$$

Time Interva	1 70 s	150 s	300 s
$a (m^2/s)$	3.76.10-6	3.22.10-6	2.21.10-6
$\lambda(W/m.^{\bullet}C)$	0.031	0.064	0.084

Influence of the existence of some bias on the parameter estimates for a badly conditioned problem

Signed character of "post-estimation" residuals in the presence of a bias and using a badly conditioned PEP

TOOL Nr5: The "post-estimation" residuals have to be analysed carefully to check the instance of a bias of systematic origin. Its magnitude can be compared to the standard deviation of the white noise of the sensor to check whether this bias may introduce too large confidence intervals of the estimates (with respect to the pure stochastic estimation of the variances of parameter estimates in the absence of any bias). Relative invariance of the estimates with respect to the identification intervals may suggest that the bias is acceptable. In the opposite case, strategies must begin either to change the nature of the estimation problems (reduce initial goals) or to use residuals to give a fait quantitative evaluation of confidence bounds of the estimates.

# Reducing the PEP to Make It Well-Conditionned & Dimensional Analysis

Case of the Contrast Method



Flash Experiment on the substrate:

 $\theta_{2in}$ 

 $\phi_{2int} = \phi_{02}$ 

 $\theta_{2out}$ 

 $\phi_{2} = 0$ 

 $B_2$ 

 $\succ \text{ Flash Experiment on the bi-layer } \begin{bmatrix} \theta_{1/2in} \\ \phi_{1/2in} = \phi_{0_{1/2}} \end{bmatrix} = \begin{bmatrix} A_{eq} & B_{eq} \\ C_{eq} & D_{eq} \end{bmatrix} \begin{bmatrix} \theta_{1/2out} \\ \phi_{1/2out} = 0 \end{bmatrix}$ material:

With: 
$$\begin{bmatrix} A_{eq} & B_{eq} \\ C_{eq} & D_{eq} \end{bmatrix} = \begin{bmatrix} A_1 & B_1 \\ C_1 & D_1 \end{bmatrix} \begin{bmatrix} A_2 & B_2 \\ C_2 & D_2 \end{bmatrix} = \begin{bmatrix} A_1A_2 + B_1C_2 & A_1B_2 + A_2B_1 \\ A_1C_2 + A_2C_1 & A_1A_2 + B_2C_1 \end{bmatrix}$$
  $A_{eq} \neq D_{eq}$ 

$$\theta_{1/2s} = \frac{\phi_{0_{1/2}}}{C_{eq}} = \frac{\phi_{0_{1/2}}}{A_1 C_2 + A_2 C_1} \quad \text{and} \quad \theta_{1/2out} = \frac{\phi_{0_{1/2}}}{\lambda_1 \sqrt{\frac{p}{a_1}} \sinh\left(\sqrt{\frac{pe_1^2}{a_1}}\right) \cosh\left(\sqrt{\frac{pe_2^2}{a_2}}\right) + \lambda_2 \sqrt{\frac{p}{a_2}} \sinh\left(\sqrt{\frac{pe_2^2}{a_2}}\right) \cosh\left(\sqrt{\frac{pe_1^2}{a_1}}\right)}$$

#### introduce how the parameters.



ratio of the root of characteristic times

(depends on the thicknesses of the materials)



ratio of the thermal effusivities

(intrinsic to the nature of the two layers)

$$\widetilde{\theta}_{1/2_{out}}^* = \frac{1}{s} \left[ \frac{1 + K_1 K_2}{K_2 \sinh(K_1 s) \cosh(s) + \sinh(s) \cosh(K_1 s)} \right]$$

> Contrast curve:

$$\Delta \tilde{\theta}_{out}^* = \tilde{\theta}_{1/2_{out}}^* - \tilde{\theta}_{2_{out}}^* = \mathcal{G} \left( T_{1/2_{out}}^* - T_{2_{out}}^* \right) = \mathcal{G} \left( \Delta T^* \right)$$

$$\Delta \tilde{\theta}_{out}^* = \frac{1}{s} \left[ \frac{1 + K_1 K_2}{K_2 \sinh(K_1 s) \cosh(s) + \sinh(s) \cosh(K_1 s)} - \frac{1}{\sinh(s)} \right]$$

$$K_3 = K_1 K_2 = \frac{\rho_1 c_1 e_1}{\rho_2 c_2 e_2}$$

thermal capacities ratio

$$K_4 = \frac{K_1}{K_2} = \frac{e_1}{e_2} \frac{\lambda_2}{\lambda_1}$$

thermal resistances ratio

In all cases, the corresponding substrate properties must to be known





**Covariance & Correlation Matrices** 



Example

	Thickness (mm)	a (m <sup>2</sup> /s)	$\lambda$ (W/m.°K)	ρC <sub>p</sub> (J/m <sup>3</sup> .°K)	
Case:	P.V.C deposit on a Steel substrate				
Film (1)	1	1,21.10 <sup>-7</sup>	0.19	$1,57.10^{6}$	
Substrate (2)	5	8,33.10 <sup>-6</sup>	30	3,60.10 <sup>6</sup>	
Nominal values	$K_1 = 1.66$	$K_2 = 0.052$	$K_3 = 0.086$	$K_4 = 31.92$	
$R_c = 5.10^{-5} \ K/W.m^2$	$R_c^* = \frac{R_c}{(e_2/\lambda_2)} = 0.3$				

Case 2: Insulating coating / Conductive substrate







#### Optimization of the experiment

Can the parameter estimation be improved by a change of parameters

#### Note on the change of parameters

Let introduce now a new couple of parameters: 
$$(K_a, K_b)$$
  
The new parameters introduced are function of the old ones: 
$$\begin{aligned} K_a = F_a(K_1, K_2) \\ K_b = F_b(K_1, K_2) \end{aligned} \qquad J = \begin{bmatrix} \frac{\partial F_a}{\partial K_1} & \frac{\partial F_a}{\partial K_2} \\ \frac{\partial F_b}{\partial K_1} & \frac{\partial F_b}{\partial K_2} \end{bmatrix} = \begin{bmatrix} a_1 & a_2 \\ b_1 & b_2 \end{bmatrix} \end{aligned}$$
So it is for the Sensivity and Covariance matrices:  
Sensitivity  $X_{ab} = X_{12} \cdot J^{-1}$  Covariance  $\begin{bmatrix} Var(K_a) & Cov(K_a, K_b) \\ Cov(K_a, K_b) & Var(K_b) \end{bmatrix} = J \cdot \begin{bmatrix} Var(K_1) & Cov(K_1, K_2) \\ Cov(K_1, K_2) & Var(K_2) \end{bmatrix} \cdot J^t$   
 $Var(K_a) = a_1^2 Var(K_1) + a_2^2 Var(K_2) + 2a_1a_2 Cov(K_1, K_2) \\ Var(K_b) = b_1^2 Var(K_1) + a_2^2 Var(K_2) + 2b_1b_2 Cov(K_1, K_2) \end{bmatrix} \cdot Var(K_b) = b_1^2 Var(K_1) + b_2^2 Var(K_2) + 2b_1b_2 Cov(K_1, K_2) \\ Var(K_b) = b_1^2 Var(K_1) + a_2b_2 Var(K_2) + (a_2b_1 + a_1b_2)Cov(K_1, K_2) \end{bmatrix} \cdot Var(K_b) = b_1 Var(K_1) + b_2 Cov(K_1, K_2) \\ Cov(K_a, K_b) = a_1 Var(K_1) + a_2b_2 Var(K_2) + (a_2b_1 + a_1b_2)Cov(K_1, K_2) \end{bmatrix} \cdot Var(K_b) = b_1 Var(K_1) + b_2 Cov(K_1, K_2) \\ Cov(K_a, K_b) = b_1 Var(K_1) + b_2 Cov(K_1, K_2) \end{aligned}$ 

The standard-deviation of a given parameter does not depend on the choice of the second parameter



# **Over-Parameterized Models**

Case of the Hot-Wire Experiment

### Principle of the Hot-Wire Technique



Assumptions :

- Infinite Expansion
- Azimuthal Symmetry
- Isotropic Medium

• Transient Heat Transfer Equation :

$$div\left(\lambda \cdot \overrightarrow{grad}(T)\right) + P = \rho C_p \frac{\partial T}{\partial t}$$

- Cylindrical Coordinate System :  $\frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \frac{\partial T}{\partial r} + \frac{P}{\lambda} = \frac{1}{a} \frac{\partial T}{\partial t}$
- Boundaries Conditions :

$$-\lambda S_1 \frac{\partial T}{\partial r}\Big|_{r=r_1} = \Phi_1$$

$$-\lambda S_2 \frac{\partial T}{\partial r}\Big|_{r=r_2} = \Phi_2$$

• Initial Condition :

$$T = T_{ex}$$

### Theoretical Model : "quadrupole approach"

• *Laplace* Transform :

$$\widetilde{\theta}(r,p) = \int_0^\infty \theta(r,t) \exp(-pt) dt$$

(numerical inversion)

• *Quadrupole* Formulation :

• Representation in a "*T*" - *Quadrupole* Form :

$$A = kr_{2}(K_{1}(kr_{2}) \cdot I_{0}(kr_{1}) + K_{0}(kr_{1}) \cdot I_{1}(kr_{2}))$$
  

$$B = \frac{1}{2\pi\lambda l} (K_{0}(kr_{1}) \cdot I_{0}(kr_{2}) - K_{0}(kr_{2}) \cdot I_{0}(kr_{1}))$$
  

$$C = -2\pi\lambda lk^{2}r_{1}r_{2}(K_{1}(kr_{2}) \cdot I_{1}(kr_{1}) - K_{1}(kr_{1}) \cdot I_{1}(kr_{2}))$$
  

$$D = kr_{1}(K_{0}(kr_{2}) \cdot I_{1}(kr_{1}) + K_{1}(kr_{1}) \cdot I_{0}(kr_{2}))$$



Transfer Matrix : M

 $\rightarrow$  Waterfall Setting

### Particular Case : "semi-infinite medium"

• *Semi-infinite* Medium :  $(r_2 >> 1)$ 

$$Z_{1\infty} = \frac{1}{2\pi\lambda l} \frac{K_0(kr_1)}{kr_1 \cdot K_1(kr_1)}$$
$$Z_{2\infty} = \frac{1}{2\pi\lambda l} \frac{1}{kr_2} \to 0$$
$$Z_{3\infty} = \frac{1}{C} \to 0$$



Quadrupole Formulation

• Asymptotic Model :  $p \rightarrow 0$  et  $r_1 << 1$ 

Bessel's Functions Approximation :

$$\begin{cases} \lim_{kr_1\to 0} K_0(kr_1) \simeq -\ln(kr_1) \\ \lim_{kr_1\to 0} K_1(kr_1) \simeq (2/kr_1) \cdot \Gamma(1)/2 = \frac{1}{kr_1} \end{cases}$$

$$\widetilde{\theta}_1 = Z_{1\infty} \widetilde{\Phi}_1 = -\frac{\ln(kr_1)}{2\pi\lambda l} \widetilde{\Phi}_1$$

Response to a Step Stimulation :  $\widetilde{\Phi}_1 = \frac{\Phi_1}{p}$ 

$$\theta_1(r_1,t) = \frac{\Phi_1}{4\pi l\lambda} \cdot \ln(t) + C^{ste}$$

$$\Delta \theta_1 = \frac{\Phi_1}{4\pi l \lambda} \cdot \ln(t_2/t_1)$$

### Non-ideal Aspects

#### • Hot-Wire *effects* :

New definition of inner parameters :

$$\theta_m = \frac{1}{V_1} \int_0^{r_1} \theta \cdot 2\pi r l \, dr = \frac{2}{r_1^2} \int_0^{r_1} \theta \cdot r \, d$$
$$\Phi_m = V_1 \cdot G_0(p)$$

Asymptotic expansion :  $p \rightarrow 0$  et  $r_1 << 1$ 



$$\widetilde{\Phi}_{m} \qquad Z_{2} = R \quad \widetilde{\Phi}_{1}$$

$$\widetilde{\Theta}_{m} \qquad Z_{3} = C \qquad \widetilde{\Theta}_{1}$$

#### • Contact Resistance :





Effect of the Contact Resistance



ln(t)
Effect of the Hot-Wire Capacity



ln(t)

Effect of the Finite Medium / Heat Losses (r,=3 cm



ln(t)

Effect of the Finite Medium / Heat Losses (r,=10 cm)



ln(t)

#### Sensitivity Curves to the Parameters

Parameters :

- -"*Hot-Wire*" Thermal Conductivity
- -"Hot-Wire" Thermal Diffusivity
- -"Medium" Thermal Conductivity
- -"Medium" Thermal Diffusivity
- Contact Resistance "Hot-Wire / Medium"
- *"Convective"* resistance (Heat Losses)

• Sensitivities :

$$X_{i}(t,\mathbf{K}) = \frac{\partial F(t,\mathbf{K})}{\partial K_{i}} \quad \text{et} \quad X_{i}^{*}(t) = K_{i}X_{i}(t) = K_{i}\frac{\partial F(t,\mathbf{K})}{\partial K_{i}} \quad \text{(reduced )}$$

• Correlation Factor :

$$\rho(K_i, K_j) = \frac{\operatorname{Cov}(K_i, K_j)}{\sqrt{\operatorname{Var}(K_i) \cdot \operatorname{Var}(K_j)}}$$





Model Reduction





## Estimations with Models Without Degrees of Freedom

Case of the Liquid Flash Experiment

#### Introduction



- Good contact between liquid and walls
- One-dimensional Heat Transfer
- Presence of the Natural Convection requires to work in a "pseudo-conduction" regime

(choose the aspect ratio of the

measurement cell e/h<<1)</pre>

Principle of the Measurement



The rear-face temperature  $\theta(p)$  is given by:

$$\theta(p) = \frac{\phi(p)}{\mathscr{C} + 2\mathscr{A}hS + \mathscr{B}(hs)^2}$$

A, B and C represent the coefficients of the transfer matrix:

$$\begin{bmatrix} \mathscr{A} & \mathscr{B} \\ \mathscr{C} & \mathscr{D} \end{bmatrix} = \begin{bmatrix} A_{w} & B_{w} \\ C_{w} & A_{w} \end{bmatrix} \begin{bmatrix} A_{l} & B_{l} \\ C_{l} & A_{l} \end{bmatrix} \begin{bmatrix} A_{w} & B_{w} \\ C_{w} & A_{w} \end{bmatrix}$$

 $T(t) = \mathscr{I} \theta(p)$ 

With:  $\mathcal{A} = (A_w A_l + B_w C_l) A_w + (A_w B_l + B_w A_l) C_w$   $\mathcal{B} = (A_w A_l + B_w C_l) B_w + (A_w B_l + B_w A_l) A_w$   $\mathcal{C} = (C_w A_l + A_w C_l) A_w + (C_w B_l + A_w A_l) C_w$ 

For a Heat Pulse (Dirac of Flux)  $\rightarrow \phi(p) = Q$ 

#### Simulation Examples



• Water:  $\lambda_l = 0.597 \ W.m^{-1}.K^{-1}$  $a_l = 1.43.10^{-7} \ m^2.s^{-1}$ 

• Oil:  $\lambda_l = 0.132 W.m^{-1}.K^{-1}$  $a_l = 7.33.10^{-8} m^2.s^{-1}$ 

• Walls (copper):  $\lambda_w = 395 W.m^{-1}.K^{-1}$   $a_w = 1,15.10^{-4} m^2.s^{-1}$  $e_w = 0,5 \text{ or } 2 mm$ 

•  $Q/S = 4.10^4 \ J.m^{-2}$ 



#### 4 Unknown Parameters:

$$\beta_1 = \frac{e_l}{\sqrt{a_l}}, \quad \beta_2 = \frac{e_l}{\lambda_l}, \quad \beta_3 = \frac{Q}{S} \quad and \quad \beta_4 = h$$

Generalities

$$T = f(t, \beta_1, \beta_2, \beta_3, \beta_4) = f(t, \beta)$$



Reduced Sensitivity Coefficient:

$$X_{j}^{*}(t,\beta) = \beta_{j} \frac{\partial T}{\partial \beta_{j}}(t,\beta)$$

 $\begin{array}{l} \varkappa X_{j}^{*} maximum \rightarrow small \ error \\ \varkappa X_{j}^{*} \ proportional \ \rightarrow parameters \ are \ correlated \end{array}$ 

### Stochastical Approach

$$S(\beta) = \sum_{i=1}^{n} (Y_i - T(t_i, \beta))^2 \rightarrow \frac{\partial S(\beta)}{\partial \beta} = 0 = \sum_{i=1}^{n} (\partial T(t_i, \beta)) (Y_i - T(t_i, \beta)) = 0 (\lor \beta_j)$$
  

$$\varepsilon(t) \text{ being the noise at time } t \qquad \hat{\beta}^{(n+1)} = \beta^{(n)} + (X^{(n)^t} X^{(n)})^{-1} X^{(n)^t} \varepsilon(t)$$
  

$$E(\hat{\beta}) = \beta \qquad : \text{ expected values of parameters (unbiased estimator)}$$

$$\bigvee \left( \hat{\beta} \right) = \sigma_n^{2} \left( X^{T} X \right)^{-1} = \sigma_n^{2} \begin{bmatrix} Var(\beta_i) & Cov(\beta_i, \beta_j) \\ Cov(\beta_i, \beta_j) & Var(\beta_j) \end{bmatrix} \qquad Y_i = T\left( t_i, \beta \right) + \varepsilon_i$$

: covariance matrix ( $\sigma_n$  : standard deviation of noise)

$$\rho(\beta_{i},\beta_{j}) = \frac{\operatorname{Cov}(\beta_{i},\beta_{j})}{\sqrt{\operatorname{Var}(\beta_{i}) \cdot \operatorname{Var}(\beta_{j})}}$$

$$Large Sensitivities$$

#### Sensitivity Analysis



The estimation problem is <u>non-linear</u>  $\rightarrow$  the estimation depends on the nominal values of the parameters  $\rightarrow$  an optimal walls thickness <u>exists</u> 51

## Variance-Covariance Matrix

Water – 0,5 mm	Water – 2 mm				
0.3394 -2.3464 2.4913 1.4724	0,3218 -0,8419 0,7528 -0,5216				
-2.3464 16.5302 -17.4179 -9.4267	-0,8419 2,4531 -2,0146 2,5528				
2.4913 -17.4179 18.4144 10.4120	0,7528 -2,0146 1,7770 -1,3092				
1.4724 -9.4267 10.4120 9.7216	-0,5216 2,5528 -1,3092 8,7357				
Oil – 0,5 mm	Oil – 2 mm				
0,0649 -0,2870 0,2533 0,1216	0,1920 -0,4540 0,1500 -0,2349				
-0,2870 1,3529 -1,1408 -0,4388	-0,4540 1,3544 -0,2825 1,0794				
0,2533 -1,1408 0,9958 0,4599	0,1500 -0,2825 0,1413 -0,0219				
0,1216 -0,4388 0,4599 0,3979	-0,2349 1,0794 -0,0219 1,4113				

Variance-Covariance Matrix

## Parameters Substitution

New Parameters: 
$$\beta_1 = \frac{e_l}{\sqrt{a_l}}$$
,  $\beta_2 = \rho c_l e_l$ ,  $\beta_3 = \frac{Q}{S}$  and  $\beta_4 = h$ 

Water – 1 mm						
4 parameters: $\beta_1$ , $\beta_2$ , $\beta_3$ and $\beta_4$	3 parameters ( $\beta_2$ fixed): $\beta_1$ , $\beta_3$ and $\beta_4$					
Covariance	Covariance					
0.2567         1.5697         1.0776         0.0993           1.5697         9.8171         6.6809         -0.2249           1.0776         6.6809         4.5673         0.1590           0.0993         -0.2249         0.1590         4.9007	0.0057 0.0094 0.1353 0.0094 0.0208 0.3121 0.1353 0.3121 4.8955					
Correlation	Correlation					
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	1.0000 0.8596 0.8074 0.8596 1.0000 0.9777 0.8074 0.9777 1.0000					

Optimization of the walls thicknesses



#### Inverse Method on Simulated Thermograms

*Estimation Program:* Levenberg-Marquardt Algorithm with 4 parameters

$$\beta_1 = e_l / \sqrt{a_l}$$
,  $\beta_2 = \rho c_l e_l$ ,  $\beta_3 = Q/S$  and  $\beta_4 = h$ 

 $\approx$  Standard deviation of the noise:  $\sigma_n$ = 0.005 K



**Estimated Values : 4 parameters** 

		4 parameters: $e_l/\sqrt{a_l}$	,	, $\rho c_l e_l$ , $Q/S$	and <i>J</i>	ı		
	Water Parameters			Oil				
				Parameters				
	$\begin{array}{ c c c c c } \hline \textbf{Nominal} & & & & & & & & & & & & & & & & & & &$			$\begin{tabular}{l} \hline Nominal \\ a_l = 7,33.10^{-7} \ m^2.s^{-1} \\ \rho c_l = 1,8.10^6 \ J.m^{-3}.K^{-1} \\ h = 5 \ W.m^{-2}.K^{-1} \\ Q/S = 4.10^4 \ J.m^{-2} \end{tabular}$		Estimated           a <sub>i</sub> =7,284.10 <sup>-7</sup> m <sup>2</sup> .s <sup>-1</sup> ρc <sub>i</sub> =1,827.10 <sup>6</sup> J.m <sup>-3</sup> .K <sup>-1</sup> h=5,014 W.m <sup>-2</sup> .K <sup>-1</sup> Q/S=4,026.10 <sup>4</sup> J.m <sup>-2</sup>		
	Covariance			Covariance				
	0.2604 1.60 1.6099 10.17 1.1144 6.98 0.1305 -0.02	0991.11440.1305696.9852-0.0272524.81520.2932720.29324.8916		0.0885 0.4597 0.1814 -0.0129	0.4597 2.5109 0.9409 -0.2640	0.1814 0.9409 0.3747 -0.0099	-0.0129 -0.2640 -0.0099 0.3976	
	Correlation			Correlation				
	1.0000 0.98 0.9890 1.00 0.9952 0.99 0.1156 -0.00	3900.99520.1156000.9978-0.0038781.00000.0604380.06041.0000		1.0000 0.9753 0.9962 -0.0686	0.9753 1.0000 0.9700 -0.2642	0.9962 0.9700 1.0000 -0.0257	-0.0686 -0.2642 -0.0257 1.0000	

 $\sigma_a = 0,5\%$ 

 $\sigma_{\rho c} = 1,6\%$ 

 $\sigma_{a} = 0,3\%$ 

 $\sigma_{
ho c}=0.8\%$ 

## Estimated Values: 3 parameters

4 parameters ( $\rho c_l e_l$ fixed): $e_l / \sqrt{a_l}$ , $Q/S$ and $h$								
Water				Oil				
Parameters (ρc <sub>l</sub> =4,17.10 <sup>6</sup> J.m <sup>-3</sup> .K <sup>-1</sup> )				Parameters (ρc <sub>l</sub> =1,8.10 <sup>6</sup> J.m <sup>-3</sup> .K <sup>-1</sup> )				
Nominal         Estimated		Nominal		E	stimated			
a <sub>l</sub> =1,43.10 <sup>-7</sup> m <sup>2</sup> .s <sup>-1</sup> h=5 W.m <sup>-2</sup> .K <sup>-1</sup> Q/S=4.10 <sup>4</sup> J.m <sup>-2</sup>	a <sub>l</sub> =1,428 h=5,08 Q/S=4,0	3.10-7 m <sup>2</sup> .s <sup>-1</sup> 4 W.m <sup>-2</sup> .K <sup>-1</sup> 05.10 <sup>4</sup> J.m <sup>-2</sup>		a <sub>l</sub> =7,33.10 <sup>-7</sup> m².s <sup>-1</sup> h=5 W.m <sup>-2</sup> .K <sup>-1</sup> Q/S=4.10 <sup>4</sup> J.m <sup>-2</sup>		a <sub>l</sub> =7,32 h=5,02 Q/S=4,	23.10 <sup>-7</sup> m <sup>2</sup> .s <sup>-1</sup> 22 W.m <sup>-2</sup> .K <sup>-1</sup> 005.10 <sup>4</sup> J.m <sup>-2</sup>	
Covariance				Covariance				
0.0058 0.0095 0.1347	0.0095 0.0211 0.3117	0.1347 0.3117 4.8196		0.0044 0.0092 0.0354	0	.0092 .0223 .0888	0.0354 0.0888 0.3651	
Correlation				Correlation				
1.0000 0.8609 0.8089	0.8609 1.0000 0.9779	0.8089 0.9779 1.0000		1.0000 0.9339 0.8879	0.1.0	.9339 .0000 .9840	0.8879 0.9840 1.0000	

 $\sigma_{a} = 0,06\%$ 



Stimation on an Experimental Thermogram (Water) - 4 Parameters Model



Stimation on an Experimental Thermogram (Water) - 3 Parameters Model

#### **Estimated Values: 4 parameters**



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## Thermal Charaterization of Aerogels

## Low Molecular Weight Aerogels (High insulating material)



Principle of the experiment





### **Sensitivity Curves**

High Insulating Material :  $\lambda = 0,02 \text{ W.m}^{-1}$ .K<sup>-1</sup>,  $\rho c = 5000 \text{ J.m}^{-3}$ .K<sup>-1</sup>,  $a = 4.10^{-6} \text{ m}^{2}$ .s<sup>-1</sup>



- High sensitivity to conductivity  $\lambda$ , low sensitivity to diffusivity a
- Conductivity  $\lambda$  is non-correlated with heat losses *h* and diffusivity *a*

High Accurate Estimation of  $\lambda$  is <u>theoretically</u> possible

#### Low Weight Insulating Material



#### Low Weight Insulating Material



Time Interval	70 s	150 s	300 s	
a (m²/s)	3.76.10 <sup>-6</sup>	3.22.10 <sup>-6</sup>	2.21.10 <sup>-6</sup>	
λ (W/m. C)	0.031	0.064	0.084	

*Rigid Foam :* a=4,68 to  $4,54.10^{-7}$  m<sup>2</sup>/s and  $\lambda=0,039$  to 0,042 W/m. C

## Taking into account the Bias to reduce the variances on estimated parameters

Case of the classical Flash Method

# 1. Parameter Estimation by taking into account the Bias

We have:

$$\mathbf{F}\left(\mathbf{t},\hat{\boldsymbol{\beta}}_{r},\boldsymbol{\beta}_{c_{nom}}\right) = \mathbf{F}\left(\mathbf{t},\boldsymbol{\beta}_{r},\boldsymbol{\beta}_{c}\right) + \mathbf{X}_{r}\Big|_{\boldsymbol{\beta}}\left(\hat{\boldsymbol{\beta}}_{r}-\boldsymbol{\beta}_{r}\right) + \mathbf{X}_{c}\Big|_{b}\left(\boldsymbol{\beta}_{c_{nom}}-\boldsymbol{\beta}_{c}\right) \\
\widetilde{\mathbf{F}}\left(\mathbf{t},\hat{\boldsymbol{\beta}}_{r},\boldsymbol{\beta}_{c_{nom}}\right) = \mathbf{F}\left(\mathbf{t},\boldsymbol{\beta}_{r},\boldsymbol{\beta}_{c}\right) + \left(\mathbf{X}_{r}\Big|\mathbf{X}_{c}\right)\left(\begin{array}{c}\mathbf{b}_{\boldsymbol{\beta}_{r}}=\hat{\boldsymbol{\beta}}_{r}-\boldsymbol{\beta}_{r}\\\mathbf{e}_{\mathbf{b}_{c}}=\boldsymbol{\beta}_{c_{nom}}-\boldsymbol{\beta}_{c}\end{array}\right) \qquad (1)$$

With:

$$\mathbf{b}_{\mathbf{\beta}_{\mathbf{r}}} = \hat{\mathbf{\beta}}_{\mathbf{r}} - \mathbf{\beta}_{\mathbf{r}}$$
 : « bias on estimated parameters »

$$\begin{aligned} \mathbf{e}_{\boldsymbol{\beta}_{c}} &= \boldsymbol{\beta}_{c_{nom}} - \boldsymbol{\beta}_{c} &: \text{ error on fixed parameters } \\ \mathbf{F}(\mathbf{t}, \boldsymbol{\beta}_{r}, \boldsymbol{\beta}_{c}) &: \text{ Detailed model} \\ \mathbf{\widetilde{F}}(\mathbf{t}, \hat{\boldsymbol{\beta}}_{r}, \boldsymbol{\beta}_{c_{nom}}) &: \text{ Reduced modelor biased model} \end{aligned}$$

# 1. Parameter Estimation by taking into account the Bias

- Sensitivity expressions:
  - To "unknown" parameters :

$$X_{r} = \frac{\partial F(t, \beta_{r}, \beta_{c})}{\partial \beta_{r}}$$

• To "known" parameters:

$$X_{c} = \frac{\partial F(t, \beta_{r}, \beta_{c})}{\partial \beta_{c}}$$

Relation (1) shows that:

$$\widetilde{X}_{r} = \frac{\partial \widetilde{F}(t, \hat{\beta}_{r}, \beta_{c_{nom}})}{\partial \hat{\beta}_{r}} = X_{r}$$

## Parameter Estimation taking into account the Bias

"Unknown" Parameter Estimation: O.L.S Method

$$S = \sum_{i=1}^{nt} \left( F(t_i, \beta_r, \beta_c) - \widetilde{F}(t_i, \hat{\beta}_r, \beta_{c_{nom}}) \right)^2$$

$$\left(\frac{\partial S}{\partial \hat{\beta}_r}\right) = 0 \Rightarrow \tilde{X}_r \cdot \left(F(t, \beta_r, \beta_c) - \tilde{F}(t, \hat{\beta}_r, \beta_{c_{nom}})\right) = 0$$

Matrix formulation:

$$\widetilde{X}_r^t \cdot Y = 0$$

Nith: 
$$Y = F(t, \beta_r, \beta_c) - \widetilde{F}(t, \hat{\beta}_r, \beta_{c_{nom}})$$

## 1. Parameter Estimation by taking into account the Bias

$$\widetilde{F}(t, \widehat{\beta}_{r}, \beta_{c_{nom}}) = F(t, \beta_{r}, \beta_{c}) + (X_{r}|X_{c}) \begin{pmatrix} b_{\beta_{r}} = \widehat{\beta}_{r} - \beta_{r} \\ e_{b_{c}} = \beta_{c_{nom}} - \beta_{c} \end{pmatrix}$$

$$\widetilde{X}_{r}^{t} \cdot Y = 0$$

$$\widetilde{X}_{r}^{t} \cdot Y = 0 = -\widetilde{X}_{r}^{t} X_{r} \cdot b_{\beta_{r}} - \widetilde{X}_{r}^{t} X_{c} \cdot e_{b_{c}}$$

$$M$$

$$b_{\beta_{r}} = -(\widetilde{X}_{r}^{t} X_{r})^{-1} \cdot \widetilde{X}_{r} \cdot X_{c} \cdot e_{b_{c}}$$
Determination of bias is not possible because  $X_{c} \cdot e_{b}$  is unknown

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<u>|||</u>

# 1. Parameter Estimation by taking into account the Bias

 $X_{c}.e_{b_{c}}$  Can be estimated from the Residuals curve:

$$r = \left(X_r \cdot \left(\widetilde{X}_r^{t} X_r\right)^{-1} \cdot \widetilde{X}_r^{t} - Id\right) \cdot X_c \cdot e_{b_c}$$



## **II. Application to Flash Method**

Principle of the "Flash" method


#### **II. Application to Flash Method**

Unbiased Model  $\hat{\beta} \approx \beta$   $\longrightarrow$   $T(t, \hat{\beta}) = T(t, \beta) + X|_{\beta} (\hat{\beta} - \beta)$ 

$$\widehat{\boldsymbol{\beta}} = \boldsymbol{\beta} + (\mathbf{X}^{\mathsf{t}}\mathbf{X})^{-1}\mathbf{X}^{\mathsf{t}}\boldsymbol{\varepsilon}(\mathbf{t})$$

$$\begin{cases} \mathbf{E}(\widehat{\boldsymbol{\beta}}) = \boldsymbol{\beta} \\ \mathbf{V}(\widehat{\boldsymbol{\beta}}) = \boldsymbol{\sigma}_{\mathsf{b}}^{2} (\mathbf{X}^{\mathsf{t}}\mathbf{X})^{-1} \\ \end{array}$$

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**Residuals**  $\mathbf{r}(t_i) = \mathbf{Y}(t_i, \beta) - \mathbf{T}(t_i, \hat{\beta})$ 

$$\mathbf{E}(\mathbf{r}) = 0$$
$$\mathbf{V}(\mathbf{r}) = \sigma_{\mathbf{b}}^{2}$$









#### **II. Application to Flash Method**



Matrix determinant versus Matrix Rank

We have previously shown:

$$b_{\beta_r} = -\left(\widetilde{X}_r^{t} X_r\right)^{-1} . \widetilde{X}_r^{t} X_c . e_{b_c}$$



• If  $e_{b_r} = 0$ , then  $b_{\beta_r} = 0$  and residuals curve is unsigned (r = 0).

• If  $e_{b_c} \neq 0$ , then residuals curve is signed ( $r \neq 0$ )

•  $b_{\beta_r}$  is null if  $\widetilde{X}_r^{t} X_c = 0$  (uncorrelated parameters).

In this case,  $r = -X_c \cdot e_{b_c}$ 

•  $b_{\beta_r}$  is different to zero if  $\widetilde{X}_r^t X_c \neq 0$ 

In this case,  $r = -X_c \cdot e_{b_c} - X_r \cdot b_{\beta_r}$ 

Time intervals truncated to time t1 and t2 will be denoted :  $[0-t_1]$   $[0-t_2]$ 

**Approximation:** 

 $\widetilde{X}_{r2}^{t} X_{r2} = \widetilde{X}_{r1}^{t} X_{r1} + \int_{t=t_1}^{t_2} \widetilde{X}_{r1}^{t} X_{r1} dt \simeq \widetilde{X}_{r1}^{t} X_{r1}^{t} X_{r1}^{t} dt \simeq \widetilde{X}_{r1}^{t} X_{r1}^{t} dt \simeq \widetilde{X}_{r1}^{t} X_{r1}^{t} X_{r1}^{t} dt \simeq \widetilde{X}_{r1}^{t} dt \simeq \widetilde{X}_{r1}^{$ **Bias**:

$$b_{\beta_{r1}} = \hat{\beta}_{r_1} - \beta_r = -(\tilde{X}_{r1}^{t} X_{r1})^{-1} . \tilde{X}_{r1}^{t} X_{c1} . e_{b_c}$$
$$b_{\beta_{r2}} = \hat{\beta}_{r_2} - \beta_r = -(\tilde{X}_{r2}^{t} X_{r2})^{-1} . \tilde{X}_{r2}^{t} X_{c2} . e_{b_c}$$
Bias variation:

 $\rightarrow 0$ 



$$\Delta b_{\beta_{r_{2}-1}} = \hat{\beta}_{r_{2}} - \hat{\beta}_{r_{1}} = -\left(\tilde{X}_{r_{2}}{}^{t}X_{r_{2}}\right)^{-1} \cdot \tilde{X}_{r_{2}}{}^{t}X_{c_{2}} \cdot e_{b_{c}} + \left(\tilde{X}_{r_{1}}{}^{t}X_{r_{1}}\right)^{-1} \cdot \tilde{X}_{r_{1}}{}^{t}X_{c_{1}} \cdot e_{b_{c}}$$

$$\Delta b_{\beta_{r_{2}-1}} = \hat{\beta}_{r_{2}} - \hat{\beta}_{r_{1}} = -(\tilde{X}_{r_{1}}^{t} X_{r_{1}})^{-1} . [\tilde{X}_{r}^{t}(t_{2}) X_{c}(t_{2}) . e_{b_{c}}]$$

Setting: 
$$t_m = (t_1 + t_2)/2$$

Bias difference can be written:

$$\Delta b_{\beta_{r_{2-1}}} = \hat{\beta}_{r_{2}} - \hat{\beta}_{r_{1}} = -\left(\tilde{X}_{r_{1}}^{t} X_{r_{1}}\right)^{-1} \left[\tilde{X}_{r}^{t}(t_{m}) X_{c}(t_{m}) e_{b_{c}}(n_{2} - n_{1})\right]$$
$$X_{c}(t_{m}) e_{b_{c}} = -\frac{\left(\hat{\beta}_{r_{2}} - \hat{\beta}_{r_{1}}\right) \left(\tilde{X}_{r_{1}}^{t} X_{r_{1}}\right)}{\tilde{X}_{r}^{t}(t_{m})(n_{2} - n_{1})} \implies X_{c} e_{\beta_{c}} = -E(r) - X_{r} b_{\beta_{r}}$$

$$b_{\beta_{r}} = \frac{\left(-Y(t_{m}) - X_{c}(t_{m}).e_{b_{c}}\right)}{X_{r}(t_{m})}$$

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 Bias Estimation using a time varying estimation interval in the case of the Flash Method



 Bias Estimation using a time varying estimation interval in the case of the Flash Method



 Bias Estimation using a time varying estimation interval in the case of the Flash Method



#### **GENERAL CONCLUSIONS**

- <u>No General Rules</u> in the Case of a Non-Linear Problems but a Methodology and different Tools exist
- <u>Different Aspects</u> specific to Non-Linear Problems must be taken into account to improve the Parameters Estimation (<u>both</u> in <u>Experimental</u> and <u>Theoretical</u> Points of View)
- The <u>Using of a Reduced Model</u> is a Solution but <u>a particular</u> <u>attention must be paid to the Bias</u> on Estimated Parameters
- <u>Bias can be estimated from "Known" Quantities</u> (Sensitivity to Estimated Parameters and Residuals Curve)

